

THERMODYNE STEAM TRAP

MODEL FP32 QuickTrap® STAINLESS STEEL

UNIVERSAL THERMODYNAMIC DISC TRAPS WITH THERMOSTATIC AIR VENTING

Features

Inline replaceable 2-bolt universal flange traps for steam mains, tracers and light processes.

- 1. Two-bolt flange connector permits trap replacement in minutes without disturbing piping.
- 2. Universal flange allows trap to be positioned in the correct attitude, regardless of pipeline configuration.
- 3. Screen located in connector ensures trouble-free operation.
- 4. Air jacketing reduces cycling and extends life.
- 5. Quick thermostatic air venting with bimetal ring for fast start-up.
- 6. Lapped disc provides steam-tight seal without air binding.
- 7. Hardened stainless steel working surfaces.



Specifications

Model		FP32			
Connection		Screwed Socket Welded Flange			
Size		1/2", 3/4", 1" DN 15, 20, 25			
Maximum Operating Pressure (barg)	PMO	32			
Minimum Operating Pressure (barg)		0.25			
Maximum Operating Temperature (°C)	TMO	350			
Maximum Back Pressure		80% of Inlet Pressure			
Connector Unit		F32			
Trap Unit		P32*			

* For use only with F32 Connector Unit and V1/V2 Trap Station.
PRESSURE SHELL DESIGN CONDITIONS (**NOT** OPERATING CONDITIONS): Maximum Allowable Pressure (barg) PMA: 32

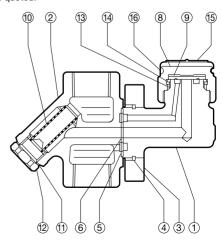
1 bar = 0.1 MPa

CAUTION

To avoid abnormal operation, accidents or serious injury, DO NOT use this product outside of the specification range. Local regulations may restrict the use of this product to below the conditions quoted.

Maximum Allowable Temperature (°C) TMA: 350

No.	Descript	Material	DIN*	ASTM/AISI*	
1) ^T	Trap Body	Stainless Steel SUS420J2	1.4031	AISI420	
2	Connector Body	Cast Stainl. Steel A351 Gr.CF8	1.4312	_	
3 ^T	Connector Flange	Carbon Steel A105	1.0460	_	
4) ^T	Snap Ring	Carbon Steel SWRH57	1.0535	AISI1055	
5) ^{MT}	Outer Connector Gasket	Graphite/Stainl. Stl. SUS304	- /1.4301	- /AISI304	
6 ^{MT}	Inner Connector Gasket	Graphite/Stainl. Stl. SUS304	- /1.4301	- /AISI304	
7) ^T	Connector Bolt**	Alloy Steel SNB7	1.7258	A193 Gr.B7	
8 ^T	Cover	Stainless Steel SUS420F2	_	AISI420F2	
9 ^T	Disc	Stainless Steel SUS420J2	1.4031	AISI420	
10	Screen inside/outside	Stainless Steel SUS304/430	1.4301/1.4016	AISI304/430	
11) ^M	Screen Holder Gasket	Stainless Steel SUS316L	1.4404	AISI316L	
12	Screen Holder	Stainless Steel SUS303	1.4305	AISI303	
13 ^T	Air Vent Ring	Bimetal	_	_	
14) ^T	Disc Holder Ring	Stainless Steel SUS420J2	1.4031	AISI420	
15 ^T	Nameplate	Stainless Steel SUS304	1.4301	AISI304	
16 ^T	Air Jacket (Cap)	Stainless Steel SUS304	1.4301	AISI304	
17)	Flange***	Cast Stainl. Steel A351 Gr.CF8	1.4312	_	



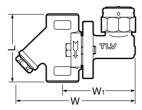


Consulting & Engineering Service

Dimensions

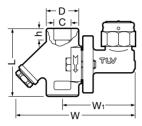
● FP32

Screwed

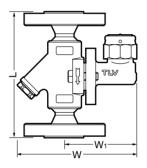


● FP32 Socket

Welded



● FP32 Flanged



FP32 Screwed*

(mm)

				(11111)
Size	L	W	W ₁	Weight (kg)
1/2" 3/4"	80	143	87	1.5
1″	96	166	91	1.8

^{*} BSP DIN 2999, other standards available

FP32 Socket Welded*

(mm)

							, ,
DN	L	W	W 1	φD	φC	h	Weight (kg)
15	80	0 143	87	37	21.8	12	1.5
20		143	01	31	27.2	4.4	1.5
25	96	166	91	44	33.9	14	1.8

^{*} ASME B16.11-2005, other standards available

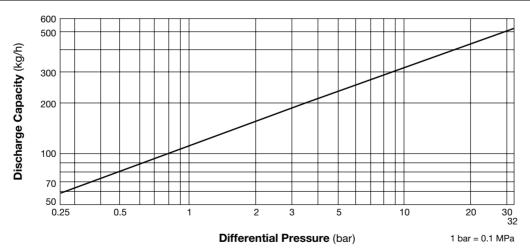
FP32 Flanged

(mm)

	L						147 1 1 15
DN	DIN 2501	ASME Class			W	W ₁	Weight* (kg)
	PN25/40	150RF	300RF	600RF			(119)
15	150	140	140	140			4.0
20		165	165	165	143	87	4.8
25	160	210	210	210			5.0

Other standards available, but length and weight may vary * Weight is for DIN PN 25/40

Discharge Capacity



- 1. Differential pressure is the difference between the inlet and outlet pressure of the trap.
- 2. Recommended safety factor: at least 2.

Manufacturer

ISO 9001/ISO 14001



