

INSTRUCTION MANUAL

Keep this manual in a safe place for future reference

PowerDyne™ TLV Steam Trap Module P46Y

Thank you for purchasing the **TLV** Steam Trap Module P46Y used to retrofit the series 711/721 made by Yarway Corp.

This product has been thoroughly inspected before being shipped from the factory. When the product is delivered, before doing anything else, check the specifications and external appearance to make sure nothing is out of the ordinary. Before beginning installation or maintenance, please read this manual to ensure correct usage of the product.

This instruction manual is needed not only for installation, but for subsequent troubleshooting. Please keep it in a safe place for future reference. The contents of this manual are subject to change without notice.



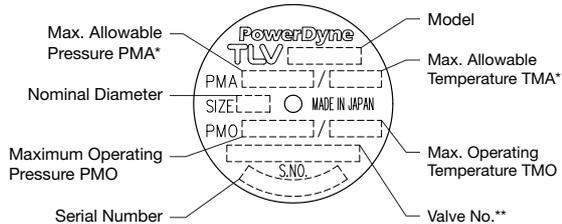
1. Safety Considerations

Installation, inspection, maintenance, repairs, disassembly, adjustment and valve opening/closing should be carried out only by trained maintenance personnel.

	<p>Install properly and DO NOT use this product outside the recommended operating pressure, temperature and other specification ranges. Improper use may result in such hazards as damage to the product or malfunctions which may lead to serious accidents. Local regulations may restrict the use of this product to below the conditions quoted.</p>
	<p>DO NOT subject the trap to condensate loads that exceed its discharge capacity. Failure to observe this precaution may lead to condensate accumulation upstream of the trap, resulting in reduced equipment performance or damage to the equipment.</p>
	<p>Take measures to prevent people from coming into direct contact with product outlets. Failure to do so may result in burns or other injury from the discharge of fluids.</p>
	<p>When disassembling or removing the product, wait until the internal pressure equals atmospheric pressure and the surface of the product has cooled to room temperature. Disassembling or removing the product when it is hot or under pressure may lead to discharge of fluids, causing burns, other injuries or damage.</p>

2. Specifications

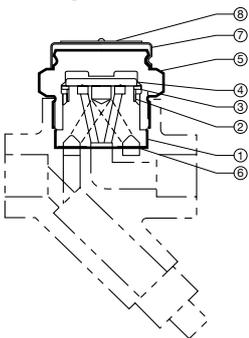
Refer to the product nameplate for detailed specifications.



* Maximum allowable pressure (PMA) and maximum allowable temperature (TMA) are PRESSURE SHELL DESIGN CONDITIONS (**NOT** OPERATING CONDITIONS)

** Valve No. is displayed for products with options. This item is omitted from the nameplate when there are no options

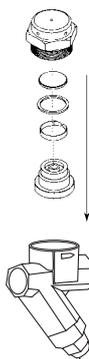
3. Configuration



No.	Name
1	Module Valve Seat
2	Air Vent Ring
3	Disc Holder Ring
4	Disc
5	Cover
6	Module Gasket
7	Cap
8	Nameplate

4. Proper Installation

- Before installation, be sure to remove all protective seals.
- Remove the module valve seat unit of the steam trap 711/721.
- After removal and disposal of the module clean out dirt and scale from the trap body. Check that the seat threads have not been eroded due to steam leakage. If they are damaged the trap cannot be used. A TLV steam trap P46SRN should replace it.
- To retrofit the existing steam trap install the P46Y parts as shown.
- Mount air vent ring, disc holder ring and disc on module valve seat (the module gasket is already attached).
- Insert the module into the body.
- Coat cover threads with anti-seize, put it on top and tighten to the proper torque.
- If there is a problem, see the "Troubleshooting" section.



5. Inspection and Maintenance

Operational Check: A visual inspection can be carried out to determine whether the steam trap is operating properly or has failed. Periodically (at least biannually) the operation should also be checked using diagnostic equipment such as TLV TrapMan or TLV Pocket TrapMan.

(When conducting a visual inspection, flash steam is sometimes mistaken for steam leakage. For this reason, the use of diagnostic equipment is highly recommended.)

Procedure (P46Y only; follow Yarway's manual for the body)	
Cover	Check inside for damage, dirt, grease, oil film, rust, scale
Gaskets	Check for warping or damage
Valve Seat Surface:	Check for scratches or wear
Disc	Check for damage or wear
Disc Holder Ring	Check for damage or wear
Air Vent Ring	Check for damage or wear

6. Disassembly / Reassembly

(P46Y only; follow Yarway's manual for the body)

Use the following procedures to remove components. Use the same procedures in reverse to reassemble.

Part	During Disassembly	During Reassembly
Cover	Remove with a 1 1/2" (41 mm) socket wrench	Coat threads with anti-seize and tighten to 87 lbf-ft (119 N-m)
Disc	Remove, being careful not to scratch the lapped surface	Make sure the seat surface (the lapped side) is facing down, toward valve seat
Disc Holder Ring	Remove without bending, as it will not return to its proper shape	Make sure that it does not stick up higher than the valve seat surface
Air Vent Ring	Remove without bending	Reinsert without bending
Module Valve Seat	Remove, being careful not to scratch the lapped surface	Insert into the body levelly, do not tilt
Module Gasket	Do not remove	If gasket is damaged, replace module valve seat

7. Troubleshooting

No condensate discharged (blocked) or discharge is poor	Screen is clogged with rust or scale (Model 721) Air vent ring (bimetal) is broken or worn, causing air-binding Disc holder ring is broken or worn, causing air binding Disc is sticking to valve seat (due to oil etc.)	Clean Replace air vent ring Replace disc holder ring Clean
Steam leakage or blowing from valve seat	Valve closure is obstructed by scale, etc. Disc or module valve seat is worn Air vent ring (bimetal) or disc holder ring is broken, obstructing valve closure Disc is sticking to top of cover (due to oil, etc.)	Clean or replace screen Replace worn parts Replace broken parts Clean
Valve chattering (leakage)	Foreign matter or oil film on disc or module valve seat Scratches or wear on disc or module valve seat	Clean Replace disc or module valve seat
Leakage from a location other than valve seat	Bypass valve is damaged or open Module valve seat gasket is damaged Cover is loose or sealing surface between cover and module valve seat is damaged Inlet and discharge channels may be connected, due to erosion	Replace or close valve Replace module gasket Tighten or replace cover, or replace module valve seat Replace trap (study trap capacity)

8. Product Warranty

- Warranty Period: One year following product delivery.
- TLV CO., LTD. warrants this product to the original purchaser to be free from defective materials and workmanship. Under this warranty, the product will be repaired or replaced at our option, without charge for parts or labor.
- This product warranty will not apply to cosmetic defects, nor to any product whose exterior has been damaged or defaced; nor does it apply in the following cases:
 - Malfunctions due to improper installation, use, handling, etc., by other than TLV CO., LTD. authorized service representatives.
 - Malfunctions due to dirt, scale, rust, etc.
 - Malfunctions due to improper disassembly and reassembly, or inadequate inspection and maintenance by other than TLV CO., LTD. authorized service representatives.
 - Malfunctions due to disasters or forces of nature.
 - Accidents or malfunctions due to any other cause beyond the control of TLV CO., LTD.
- Under no circumstances will TLV CO., LTD. be liable for consequential economic loss or damage or consequential damage to property.

For Service or Technical Assistance:

Contact your **TLV** representative or your **TLV** office for North America:
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