



Instruction Manual

Cyclone Separator DC7

Manufacturer

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Introduction

Thank you for purchasing the **TLV** cyclone separator.

This product has been thoroughly inspected before being shipped from the factory. When the product is delivered, before doing anything else, check the specifications and external appearance to make sure nothing is out of the ordinary. Also be sure to read this manual carefully before use and follow the instructions to be sure of using the product properly.

This separator is a welded-unit construction cyclone separator that uses centrifugal force to separate condensate from air, steam or inert gases in piping lines.

If detailed instructions for special order specifications or options not contained in this manual are required, please contact **TLV** for full details.

This instruction manual is intended for use with the model(s) listed on the front cover. It is necessary not only for installation but for subsequent maintenance and troubleshooting. Please keep it in a safe place for future reference.


Safety Considerations

- Read this section carefully before use and be sure to follow the instructions.
- Installation, inspection, maintenance, repairs, disassembly, adjustment and valve opening/closing should be carried out only by trained maintenance personnel.
- The precautions listed in this manual are designed to ensure safety and prevent equipment damage and personal injury. For situations that may occur as a result of erroneous handling, three different types of cautionary items are used to indicate the degree of urgency and the scale of potential damage and danger: DANGER, WARNING and CAUTION.
- The three types of cautionary items above are very important for safety: be sure to observe all of them as they relate to installation, use, maintenance, and repair. Furthermore, TLV accepts no responsibility for any accidents or damage occurring as a result of failure to observe these precautions.

Symbols

	Indicates a DANGER, WARNING or CAUTION item.
	Indicates an urgent situation which poses a threat of death or serious injury
	Indicates that there is a potential threat of death or serious injury
	Indicates that there is a possibility of injury or equipment / product damage
	<p>DO NOT use for toxic, flammable or otherwise hazardous fluids.</p> <p>This product is a separator for air, steam or inert gases that separates and discharges condensate from air, steam or inert gas piping systems. Use only for air, steam, condensate and/or inert gases. This product is for intended use only. Improper use may result in such hazards as damage to the product or malfunctions that may lead to serious accidents.</p>
	<p>Install properly and DO NOT use this product outside the recommended operating pressure, temperature and other specification ranges.</p> <p>Improper use may result in such hazards as damage to the product or malfunctions that may lead to serious accidents. Local regulations may restrict the use of this product to below the conditions quoted.</p> <p>Use hoisting equipment for heavy objects (weighing approximately 20 kg (44 lb) or more).</p> <p>Failure to do so may result in back strain or other injury if the object should fall.</p>

Safety considerations continued on the next page

 CAUTION	<p>Take measures to prevent people from coming into direct contact with product outlets. Failure to do so may result in burns or other injury from the discharge of fluids.</p>
	<p>NEVER attempt to modify this product in any way. Failure to observe this precaution may result in damage to the product and burns or other injury due to malfunction or the discharge of fluids.</p>
	<p>Do not use excessive force when connecting threaded pipes to the product. Over-tightening may cause breakage leading to fluid discharge, which may cause burns or other injury.</p>
	<p>Use only under conditions in which no freeze-up will occur. Freezing may damage the product, leading to fluid discharge, which may cause burns or other injury.</p>
	<p>Use only under conditions in which no water hammer will occur. The impact of water hammer may damage the product, leading to fluid discharge, which may cause burns or other injury.</p>

Specifications



WARNING

DO NOT use for toxic, flammable or otherwise hazardous fluids. This product is a separator for air, steam or inert gases that separates and discharges condensate from air, steam or inert gas piping systems. Use only for air, steam, condensate and/or inert gases. This product is for intended use only. Improper use may result in such hazards as damage to the product or malfunctions that may lead to serious accidents.



CAUTION

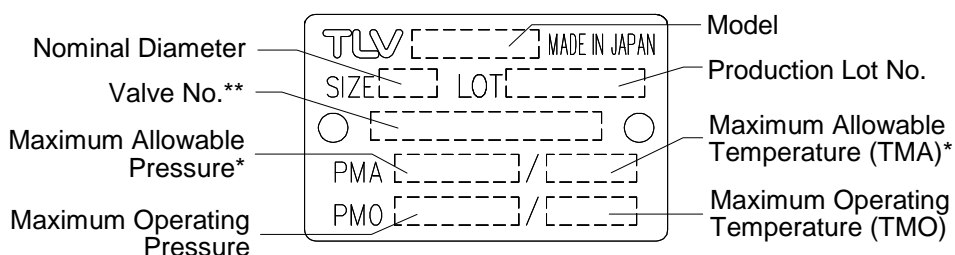
Install properly and DO NOT use this product outside the recommended operating pressure, temperature and other specification ranges. Improper use may result in such hazards as damage to the product or malfunctions which may lead to serious accidents. Local regulations may restrict the use of this product to below the conditions quoted.



CAUTION

Use only under conditions in which no freeze-up will occur. Freezing may damage the product, leading to fluid discharge, which may cause burns or other injury.

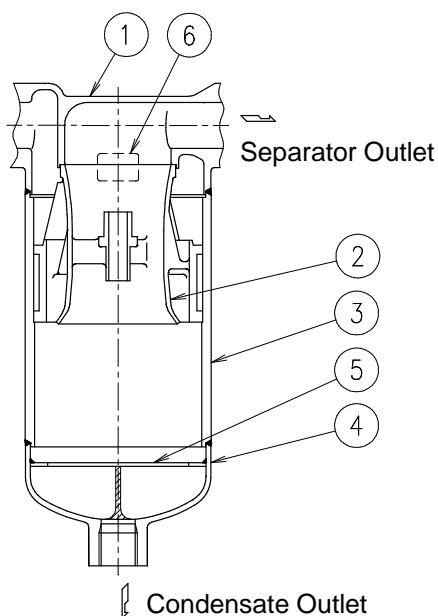
Refer to the product nameplate for detailed specifications.



*Maximum allowable pressure (PMA) and maximum allowable temperature (TMA) are PRESSURE SHELL DESIGN CONDITIONS, **NOT** OPERATING CONDITIONS.

**Valve No. is displayed for products with options. This item is omitted from the nameplate when there are no options.

Configuration



No.	Name
1	Body
2	Separator
3	Separator Body
4	Under Cover
5	Baffle
6	Nameplate

Installation



WARNING

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CAUTION

Install properly and DO NOT use this product outside the recommended operating pressure, temperature and other specification ranges. Improper use may result in such hazards as damage to the product or malfunctions which may lead to serious accidents. Local regulations may restrict the use of this product to below the conditions quoted.



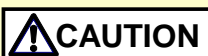
CAUTION

Use hoisting equipment for heavy objects (weighing approximately 20 kg (44 lb) or more). Failure to do so may result in back strain or other injury if the object should fall.



CAUTION

Take measures to prevent people from coming into direct contact with product outlets. Failure to do so may result in burns or other injury from the discharge of fluids.



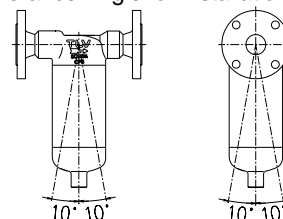
CAUTION

Do not use excessive force when connecting threaded pipes to the product. Over-tightening may cause breakage leading to fluid discharge, which may cause burns or other injury.

Installation, inspection, maintenance, repairs, disassembly, adjustment and valve opening/closing should be carried out only by trained maintenance personnel.

1. Before installation, be sure to remove all protective seals.
 2. Before installing the product, blow out the inlet piping to remove any piping scraps, dirt and oil. Close the inlet valve after blowdown.
 3. Install the product at the point on the piping where the separation of condensate will have the greatest effect on efficiency. For example, on a air, steam or inert gas main or branch at the inlet of equipment requiring high-quality dry air, steam or inert gases.
 4. Install the product so the arrow on the product is pointing in the direction of air, steam or inert gas flow.
 5. The product should be inclined no more than 10° horizontally and front-to-back.
 6. Install an air trap, steam trap or drain trap at the condensate outlet. Use of the TLV free float type trap is advised.
 7. To facilitate inspection and maintenance, install a union at the condensate outlet if threaded connections are used, and ensure that there is sufficient space for maintenance.
 8. Open the inlet valve and outlet valves and check to make sure that the product functions properly.
- If there is a problem, determine the cause using the "Troubleshooting" section in this manual.

Tolerance Angle for Installation: 10°



Make sure the product is installed with the raised **TLV** lettering on the body horizontal.

Troubleshooting

When the product fails to operate properly, use the following table to locate the cause and remedy.

Problem	Cause	Remedy
Water is mixed in with the air, steam or inert gases from the separator outlet	Air, steam or inert gas flow velocity is too high	Take steps necessary to lower the air, steam or inert gas flow velocity
	Improper installation	Correct the installation

TLV EXPRESS LIMITED WARRANTY

Subject to the limitations set forth below, TLV Corporation, a North Carolina corporation (“TLV”) warrants that products which are sold by it or TLV International, Inc., a Japanese corporation (“TII”), which products (the “Products”) are designed and manufactured by TLV Co., Ltd., a Japanese corporation (“TLVJ”), conform to the specifications published by TLV for the corresponding part numbers (the “Specifications”) and are free from defective workmanship and materials. With regard to products or components manufactured by unrelated third parties (the “Components”), TLV provides no warranty other than the warranty from the third party manufacturer(s).

Exceptions To Warranty

This warranty does not cover defects or failures caused by:

1. improper shipping, installation, use, handling, etc., by other than TLV or service representatives authorized by TLV; or
2. dirt, scale or rust, etc.; or
3. improper disassembly and reassembly, or inadequate inspection and maintenance by other than TLV or service representatives authorized by TLV; or
4. disasters or forces of nature; or
5. abuse, abnormal use, accidents or any other cause beyond the control of TLV; or
6. improper storage, maintenance or repair; or
7. operation of the Products not in accordance with instructions issued with the Products or with accepted industry practices; or
8. use for a purpose or in a manner for which the Products were not intended; or
9. use of the Products in a manner inconsistent with the Specifications; or
10. failure to follow the instructions contained in the TLV Instruction Manual for the Product.

Duration Of Warranty

This warranty is effective for a period of the earlier of: (i) three (3) years after delivery of Products to the first end user in the case of sealed SST-Series Products for use in steam pressure service up to 650 psig; (ii) two (2) years after delivery of Products to the first end user in the case of PowerTrap® units; or (iii) one (1) year after delivery of Products to the first end user in the case of all other Products. Notwithstanding the foregoing, asserting a claim under this warranty must be brought by the earlier of one of the foregoing periods, as applicable, or within five (5) years after the date of delivery to the initial buyer if not sold initially to the first end user.

ANY IMPLIED WARRANTIES NOT NEGATED HEREBY WHICH MAY ARISE BY OPERATION OF LAW, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE AND ANY EXPRESS WARRANTIES NOT NEGATED HEREBY, ARE GIVEN SOLELY TO THE INITIAL BUYER AND ARE LIMITED IN DURATION TO ONE (1) YEAR FROM THE DATE OF SHIPMENT BY TLV.

Exclusive Remedy

THE EXCLUSIVE REMEDY UNDER THIS WARRANTY, UNDER ANY EXPRESS WARRANTY OR UNDER ANY IMPLIED WARRANTIES NOT NEGATED HEREBY (INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE), IS **REPLACEMENT**; PROVIDED: (a) THE CLAIMED DEFECT IS REPORTED TO TLV IN WRITING WITHIN THE APPLICABLE WARRANTY PERIOD, INCLUDING A DETAILED WRITTEN DESCRIPTION OF THE CLAIMED DEFECT AND HOW AND WHEN THE CLAIMED DEFECTIVE PRODUCT WAS USED; AND (b) THE CLAIMED DEFECTIVE PRODUCT AND A COPY OF THE PURCHASE INVOICE IS RETURNED TO TLV, FREIGHT AND

TRANSPORTATION COSTS PREPAID, UNDER A RETURN MATERIAL AUTHORIZATION AND TRACKING NUMBER ISSUED BY TLV. ALL LABOR COSTS, SHIPPING COSTS, AND TRANSPORTATION COSTS ASSOCIATED WITH THE RETURN OR REPLACEMENT OF THE CLAIMED DEFECTIVE PRODUCT ARE SOLELY THE RESPONSIBILITY OF BUYER OR THE FIRST END USER. TLV RESERVES THE RIGHT TO INSPECT ON THE FIRST END USER'S SITE ANY PRODUCTS CLAIMED TO BE DEFECTIVE BEFORE ISSUING A RETURN MATERIAL AUTHORIZATION. SHOULD SUCH INSPECTION REVEAL, IN TLV'S REASONABLE DISCRETION, THAT THE CLAIMED DEFECT IS NOT COVERED BY THIS WARRANTY, THE PARTY ASSERTING THIS WARRANTY SHALL PAY TLV FOR THE TIME AND EXPENSES RELATED TO SUCH ON-SITE INSPECTION.

Exclusion Of Consequential And Incidental Damages

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Exclusion Of Other Warranties

THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, AND ALL OTHER WARRANTIES, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE EXPRESSLY DISCLAIMED.

Severability

Any provision of this warranty which is invalid, prohibited or unenforceable in any jurisdiction shall, as to such jurisdiction, be ineffective to the extent of such invalidity, prohibition or unenforceability without invalidating the remaining provisions hereof, and any such invalidity, prohibition or unenforceability in any such jurisdiction shall not invalidate or render unenforceable such provision in any other jurisdiction.

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