

ISO 9001  
ISO 14001



Manufacturer

**TLV** CO., LTD.

Kakogawa, Japan

is approved by LRQA Ltd. to ISO 9001/14001



# Instruction Manual

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**Cyclone Separator Trap for Steam**

Model: DC3S-H

172-65285M-04

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# Introduction

Thank you for purchasing the TLV cyclone separator trap for steam.

This product has been thoroughly inspected before being shipped from the factory. When the product is delivered, before doing anything else, check the specifications and external appearance to make sure nothing is out of the ordinary. Also be sure to read this manual carefully before use and follow the instructions to be sure of using the product properly.

For use on steam mains and branches, the cyclone separator traps use centrifugal force to separate condensate from steam, and feature a built-in free float steam trap for the automatic discharge of the collected condensate. The combination of separator and built-in trap makes this product suitable for use in locations where a separator would be installed together with a trap.

If detailed instructions for special order specifications or options not contained in this manual are required, please contact TLV for full details.

This instruction manual is intended for use with the model(s) listed on the front cover. It is necessary not only for installation but for subsequent maintenance, disassembly/reassembly and troubleshooting. Please keep it in a safe place for future reference.

# Safety Considerations

- Read this section carefully before use and be sure to follow the instructions.
- Installation, inspection, maintenance, repairs, disassembly, adjustment and valve opening/closing should be carried out only by trained maintenance personnel.
- The precautions listed in this manual are designed to ensure safety and prevent equipment damage and personal injury. For situations that may occur as a result of erroneous handling, three different types of cautionary items are used to indicate the degree of urgency and the scale of potential damage and danger: DANGER, WARNING and CAUTION.
- The three types of cautionary items above are very important for safety: be sure to observe all of them as they relate to installation, use, maintenance and repair. Furthermore, TLV accepts no responsibility for any accidents or damage occurring as a result of failure to observe these precautions.

## Cautionary items and definitions



### Danger

Indicates an urgent situation which poses a threat of death or serious injury



### Warning

Indicates that there is a potential threat of death or serious injury



### Caution

Indicates that there is a possibility of injury or equipment/product damage

## Safety Considerations for the Product



### Warning

**DO NOT use for toxic, flammable or otherwise hazardous fluids.** This product is a separator trap for steam that separates and discharges condensate from steam piping systems. Use only for steam and/or steam condensate. This product is for intended use only. Improper use may result in such hazards as damage to the product or malfunctions that may lead to serious accidents.



### Warning

**NEVER apply direct heat to the float.** The float may explode due to increased internal pressure, causing accidents leading to serious injury or damage to property and equipment.



### Caution

**Install properly and DO NOT use this product outside the recommended operating pressure, temperature and other specification ranges.** Improper use may result in such hazards as damage to the product or malfunctions that may lead to serious accidents. Local regulations may restrict the use of this product to below the conditions quoted.



### Caution

**DO NOT use this product in excess of the maximum operating pressure differential.** Such use could make discharge impossible (blocked).



### Caution

**Use hoisting equipment for heavy objects (weighing approximately 20 kg (44 lb) or more).** Failure to do so may result in back strain or other injury if the object should fall.



### Caution

**Take measures to prevent people from coming into direct contact with product outlets.** Failure to do so may result in burns or other injury from the discharge of fluids.

**Caution**

**When disassembling or removing the product, wait until the internal pressure equals atmospheric pressure and the surface of the product has cooled to room temperature.** Disassembling or removing the product when it is hot or under pressure may lead to discharge of fluids, causing burns, other injuries or damage.

**Caution**

**Be sure to use only the recommended components when repairing the product, and NEVER attempt to modify the product in any way.** Failure to observe these precautions may result in damage to the product and burns or other injury due to malfunction or the discharge of fluids.

**Caution**

**Do not use excessive force when connecting threaded pipes to the product.** Over-tightening may cause breakage leading to fluid discharge, which may cause burns or other injury.

**Caution**

**Use only under conditions in which no freeze-up will occur.** Freezing may damage the unit, leading to fluid discharge, which may different cause burns or other injury.

**Caution**

**Use only under conditions in which no water hammer will occur.** The impact of water hammer may damage the product, leading to fluid discharge, which may cause burns or other injury.

# Specifications



## Warning

**DO NOT use for toxic, flammable or otherwise hazardous fluids.** This product is a separator trap for steam that separates and discharges condensate from steam piping systems. Use only for steam and/or steam condensate. This product is for intended use only. Improper use may result in such hazards as damage to the product or malfunctions that may lead to serious accidents.



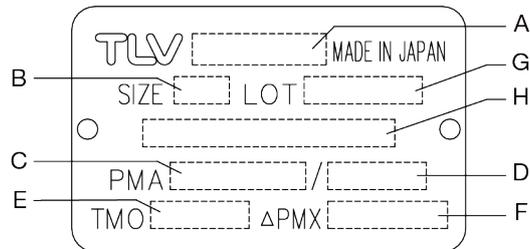
## Caution

**Install properly and DO NOT use this product outside the recommended operating pressure, temperature and other specification ranges.** Improper use may result in such hazards as damage to the product or malfunctions that may lead to serious accidents. Local regulations may restrict the use of this product to below the conditions quoted.

**DO NOT use this product in excess of the maximum operating pressure differential.** Such use could make discharge impossible (blocked).

**Use only under conditions in which no freeze-up will occur.** Freezing may damage the unit, leading to fluid discharge, which may different cause burns or other injury.

Refer to the product nameplate for detailed specifications.

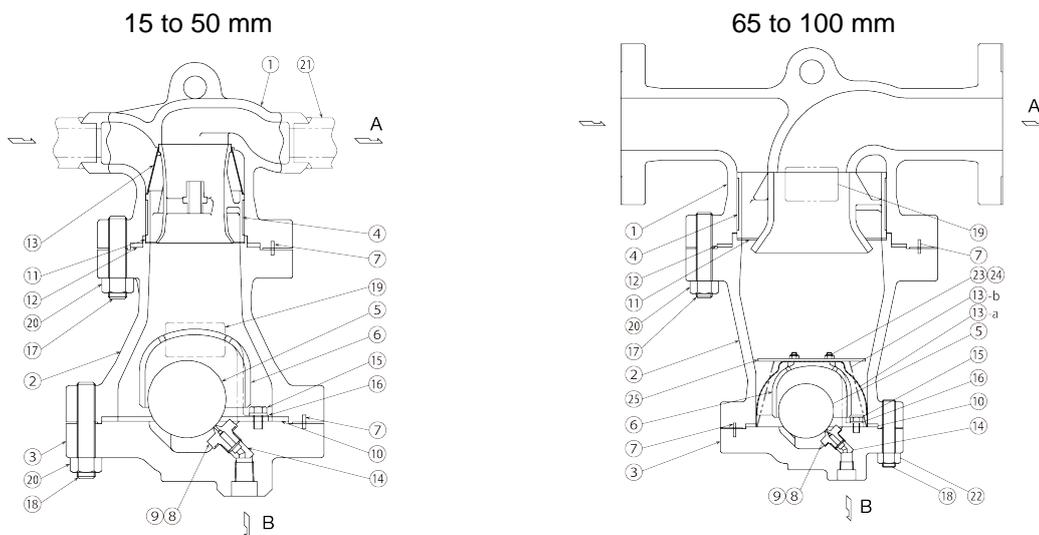


A	Model	E	Maximum Operating Temperature (TMO)
B	Nominal Diameter	F	Maximum Differential Pressure (PMX)
C	Maximum Allowable Pressure (PMA) <sup>01</sup>	G	Production Lot No.
D	Maximum Allowable Temperature (TMA)	H	Valve No. <sup>02</sup>

<sup>01</sup>Maximum allowable pressure (PMA) and maximum allowable temperature (TMA) are PRESSURE SHELL DESIGN CONDITIONS, **NOT** OPERATING CONDITIONS.

<sup>02</sup>Valve No. is displayed for products with options. This item is omitted from the nameplate when there are no options.

# Configuration



No.	Part Name	No.	Part Name
1	Body	14	Bushing
2	Separator Body	15	Float Cover Bolt
3	Trap Cover	16	Spring Washer
4	Separator	17	Body Bolt
5	Separator	18	Trap Cover Bolt
6	Float Cover	19	Nameplate
7	Guide Pin	20	Nut
8	Trap Valve Seat	21	Flange <sup>01</sup>
9	Valve Seat Gasket	22	Trap Cover Nut
10	Trap Cover Gasket	23	Baffle Bolt
11	Wave Spring	24	Baffle Nut
12	Body Gasket	25	Baffle
13	Screen (for 15 to 50 mm)	A	Separator Outlet
13-a	Screen (for 65 and 80 mm)	B	Steam Trap Outlet
13-b	Screen (for 100 mm)		

<sup>01</sup>15 to 25 mm only

# Installation



## Warning

**DO NOT use for toxic, flammable or otherwise hazardous fluids.** This product is a separator trap for steam that separates and discharges condensate from steam piping systems. Use only for steam and/or steam condensate. This product is for intended use only. Improper use may result in such hazards as damage to the product or malfunctions that may lead to serious accidents.



## Caution

**Install properly and DO NOT use this product outside the recommended operating pressure, temperature and other specification ranges.** Improper use may result in such hazards as damage to the product or malfunctions that may lead to serious accidents. Local regulations may restrict the use of this product to below the conditions quoted.

**Use hoisting equipment for heavy objects (weighing approximately 20 kg (44 lb) or more).** Failure to do so may result in back strain or other injury if the object should fall.

**Take measures to prevent people from coming into direct contact with product outlets.** Failure to do so may result in burns or other injury from the discharge of fluids.

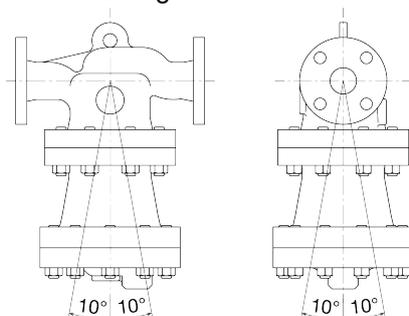
**Do not use excessive force when connecting threaded pipes to the product.** Over-tightening may cause breakage leading to fluid discharge, which may cause burns or other injury.

Installation, inspection, maintenance, repairs, disassembly, adjustment and valve opening/closing should be carried out only by trained maintenance personnel.

1. Before installation, be sure to remove all protective seals.
2. Before installing the product, blow out the inlet piping to remove any piping scraps, dirt and oil. Close the inlet valve after blowdown.
3. Install the product at the point on the piping where the separation of condensate will have the greatest effect on efficiency. For example, on a steam main or branch at the inlet of equipment requiring high-quality dry steam.
4. The product should be inclined no more than 10° horizontally and front-to-back.
5. Install a separator outlet valve and separator outlet piping, and product outlet fittings and steam trap outlet piping.
6. To facilitate inspection and maintenance, install a union at the condensate outlet and ensure that there is sufficient space for maintenance.
7. Open the inlet and outlet valves and check to make sure that the product functions properly.

If there is a problem, determine the cause using the “Troubleshooting” section in this manual

Tolerance Angle for Installation: 10°



Make sure the product is installed with the raised TLV lettering on the body horizontal.

# Maintenance



## Caution

**Take measures to prevent people from coming into direct contact with product outlets.** Failure to do so may result in burns or other injury from the discharge of fluids.

**Be sure to use only the recommended components when repairing the product, and NEVER attempt to modify the product in any way.** Failure to observe these precautions may result in damage to the product and burns or other injury due to malfunction or the discharge of fluids.

## Operational Check

A visual inspection of the following items should be done on a daily basis to determine whether the product is operating properly or has failed. Periodically (at least biannually) the operation should also be checked by using diagnostic equipment, such as a stethoscope or thermometer.

Check to see if steam is flowing from the product outlet. Check all flow meters and check the differential pressure. If there is insufficient flow or differential pressure is too large, disassemble and check for clogging of the screen.

If there is insufficient flow or differential pressure is too large, disassemble and check for clogging of the screen.

Normal:	Condensate is discharged continuously from the outlet and the sound of flow can be heard. If there is very little condensate, there is almost no sound of flow.
Blocked (Discharge Impossible):	No condensate is discharged from the product outlet. The product is quiet and makes no noise, and the surface temperature of the product is low.
Blowing:	Live steam continuously flows from the product outlet and there is a continuous metallic sound.
Steam Leakage:	Live steam is discharged through the product outlet together with the condensate and there is a high-pitched sound.

## Parts Inspection

When parts have been removed, or during periodic inspections, use the following table to inspect the parts and replace any that are found to be defective.

Screen: Check for clogging or corrosion

Gaskets: Check for warping or damage

Float: Check for scratches or dents

Trap Valve Seat: Check for the wear or scratches

Body Interior: Check for build-up

# Disassembly/Reassembly



## Warning

**NEVER apply direct heat to the float.** The float may explode due to increased internal pressure, causing accidents leading to serious injury or damage to property and equipment.



## Caution

**Use hoisting equipment for heavy objects (weighing approximately 20 kg (44 lb) or more).** Failure to do so may result in back strain or other injury if the object should fall.

**When disassembling or removing the product, wait until the internal pressure equals atmospheric pressure and the surface of the product has cooled to room temperature.**

Disassembling or removing the product when it is hot or under pressure may lead to discharge of fluids, causing burns, other injuries or damage.

Use the following procedures to remove components. Use the same procedures in reverse to reassemble. (Installation, maintenance, repairs, disassembly, adjustment and valve opening/closing should be done only by trained maintenance personnel.)

## Removing/Reattaching the Trap Cover

Part Name & No.	During Disassembly	During Reassembly
Trap Cover Nut 22	Remove with a socket wrench	Consult the table of tightening torques and tighten to the proper torque
Trap Cover 3	Remove the trap cover by pulling it down, being careful not to scratch the seating surface	Make sure there are no pieces of the old gasket left on the sealing surfaces of the separator body and trap cover, align the guide pin on the separator body with the guide pin hole on the trap cover and reattach
Trap Cover Gasket 10	Remove the gasket and clean sealing surfaces	Replace with a new gasket

## Removing/Reinserting Parts inside the Trap Cover

Part Name & No.	During Disassembly	During Reassembly
Baffle Nut 24 (for 65 to 100 mm)	Remove with a socket wrench	Consult the table of tightening torques and tighten to the proper torque
Baffle 25 (for 65 to 100 mm)	Lift off of bolts	Align with bolts and set on the float cover
Screen 13 (for 65 to 100 mm)	Remove, being careful not to bend	Place on top of the float cover, being careful not to bend
Float Cover Bolt 15 (Spring Washer 16)	Remove with a socket wrench	Consult the table of tightening torques and tighten to the proper torque
Float Cover 6	Remove by lifting up and off	Place it into position
Float 5	Remove, being careful not to scratch the polished surface	Insert, being careful not to scratch the polished surface
Trap Valve Seat 8	Remove with a socket wrench	Consult the table of tightening torques and tighten to the proper torque

Part Name & No.	During Disassembly	During Reassembly
Valve Seat Gasket 9	Remove the gasket and clean sealing surfaces	Replace with a new gasket

## Separating/Reattaching Body and Separator Body

Part Name & No.	During Disassembly	During Reassembly
Body Nut 17	Remove with a socket wrench	Consult the table of tightening torques and tighten to the proper torque
Separator Body 2	Pull down and out from the body, being careful not to let the separator and wave spring fall as they come out with the separator body	Make sure there are no pieces of the old gasket left on the sealing surfaces of the separator body and body, align the guide pin on the separator body with the guide pin hole on the body and reattach
Separator 4	Remove when detaching the separator body	Insert into the groove in the separator body
Wave Spring 11	Remove from its groove	Insert into the groove in the separator body
Screen 13 (for 15 to 50 mm)	Remove, being careful not to bend	Place on top of the separator, being careful not to bend
Body Gasket 12	Remove the gasket and clean sealing surfaces	Replace with a new gasket

## Table of Tightening Torques

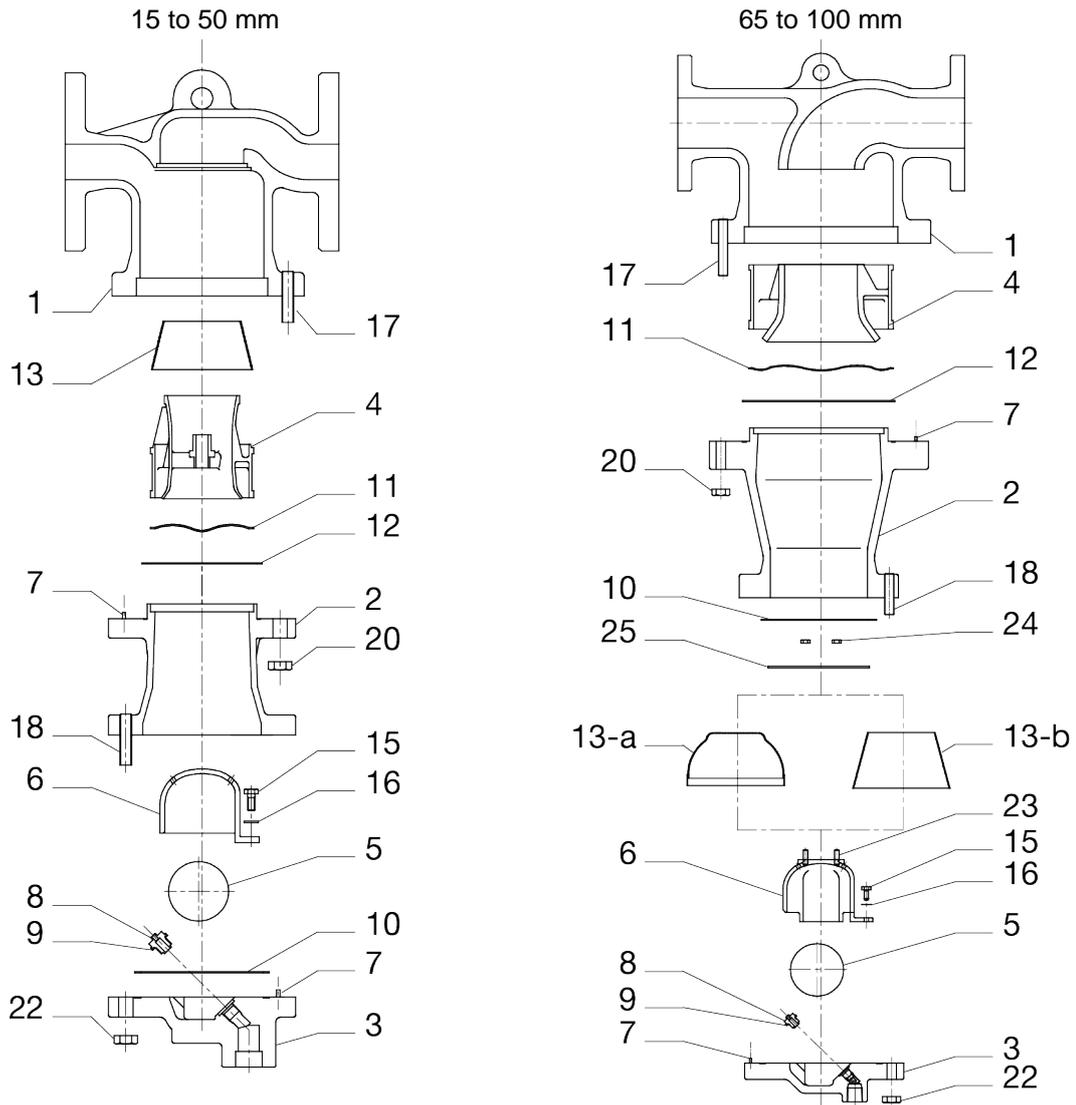
Part Name & No.	Size mm	Torque N·m	Distance Across Flats mm
Body Nut 20	15 to 40	160	24
	50	180	27
	60, 80	200	30
	100	270	32
Trap Cover Nut 22	15 to 80	160	24
	100	200	30
Trap Valve Seat 8	15 to 80	80	24
	100	100	24
Float Cover Bolt 15	15 to 100	20	13
Baffle Nut 24	65, 80	10	10
	100	20	13



### Note

- Coat all threaded portions with anti-seize.
- If drawings or other special documentation were supplied for the product, any torque given there takes precedence over values shown here.

## Exploded View



No.	Part Name	No.	Part Name
1	Body	13-b	Screen (for 100 mm)
2	Separator Body	14	Bushing
3	Trap Cover	15	Float Cover Bolt
4	Separator	16	Spring Washer
5	Separator	17	Body Bolt
6	Float Cover	18	Trap Cover Bolt
7	Guide Pin	19	Nameplate (not shown)
8	Trap Valve Seat	20	Nut
9	Valve Seat Gasket	21	Flange
10	Trap Cover Gasket	22	Trap Cover Nut
11	Wave Spring	23	Baffle Bolt <sup>01</sup>
12	Body Gasket	24	Baffle Nut
13	Screen (for 15 to 50 mm)	25	Baffle
13-a	Screen (for 65 and 80 mm)		

<sup>01</sup>Cannot be removed

# Troubleshooting



## Warning

**NEVER apply direct heat to the float.** The float may explode due to increased internal pressure, causing accidents leading to serious injury or damage to property and equipment.



## Caution

**When disassembling or removing the product, wait until the internal pressure equals atmospheric pressure and the surface of the product has cooled to room temperature.** Disassembling or removing the product when it is hot or under pressure may lead to discharge of fluids, causing burns, other injuries or damage.

When the product fails to operate properly, use the following table to locate the cause and remedy.

Problem	Cause	Remedy
No condensate is discharged (blocked) or discharge is poor	The float is damaged or filled with condensate	Replace with a new float
	The trap valve seat port, screen or piping is clogged with rust or scale	Clean parts
	The product operating pressure exceeds the maximum specified pressure, or there is insufficient pressure differential between the product inlet and outlet	Compare specifications and actual operating conditions
Steam is discharged or leaks from the product outlet (blowing) (steam leakage)	Rust and scale have accumulated around the trap valve seat or beneath the float	Clean parts
	The trap valve seat is damaged	Replace with a new trap valve seat
	The float is deformed or coated with scale	Clean or replace with a new float
Steam is leaking from sealing surfaces	The product is installed above the maximum allowable inclination	Correct the installation
	Gasket deterioration or damage	Replace with a new gasket
Improper tightening torques were used	Improper tightening torques were used	Tighten to the proper torque
	Steam flow velocity is too high	Take steps necessary to lower the steam flow velocity
Separator outlet pressure drops or desired flow rate is unachievable	Review causes listed above in "No condensate is discharged..." and follow the appropriate remedy	
	The screen (for 15 to 50 mm) is clogged with rust and scale	Clean or replace with a new screen

# TLV EXPRESS LIMITED WARRANTY

Subject to the limitations set forth below, TLV CO., LTD., a Japanese corporation (“**TLV**”), warrants that products which are sold by it, TLV International Inc. (“**TII**”) or one of its group companies excluding TLV Corporation (a corporation of the United States of America), (hereinafter the “**Products**”) are designed and manufactured by TLV, conform to the specifications published by TLV for the corresponding part numbers (the “**Specifications**”) and are free from defective workmanship and materials. The party from whom the Products were purchased shall be known hereinafter as the “**Seller**”. With regard to products or components manufactured by unrelated third parties (the “**Components**”), TLV provides no warranty other than the warranty from the third party manufacturer(s), if any.

## Exceptions to Warranty

This warranty does not cover defects or failures caused by:

1. improper shipping, installation, use, handling, etc., by persons other than TLV, TII or TLV group company personnel, or service representatives authorized by TLV; or
2. dirt, scale or rust, etc.; or
3. improper disassembly and reassembly, or inadequate inspection and maintenance by persons other than TLV or TLV group company personnel, or service representatives authorized by TLV; or
4. disasters or forces of nature or Acts of God; or
5. abuse, abnormal use, accidents or any other cause beyond the control of TLV, TII or TLV group companies; or
6. improper storage, maintenance or repair; or
7. operation of the Products not in accordance with instructions issued with the Products or with accepted industry practices; or
8. use for a purpose or in a manner for which the Products were not intended; or
9. use of the Products in a manner inconsistent with the Specifications; or
10. use of the Products with Hazardous Fluids (fluids other than steam, air, water, nitrogen, carbon dioxide and inert gases (helium, neon, argon, krypton, xenon and radon)); or
11. failure to follow the instructions contained in the TLV Instruction Manual for the Product.

## Duration of Warranty

This warranty is effective for a period of one (1) year after delivery of Products to the first end user. Notwithstanding the foregoing, asserting a claim under this warranty must be brought within three (3) years after the date of delivery to the initial buyer if not sold initially to the first end user.

ANY IMPLIED WARRANTIES NOT NEGATED HEREBY WHICH MAY ARISE BY OPERATION OF LAW, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE AND ANY EXPRESS WARRANTIES NOT NEGATED HEREBY, ARE GIVEN SOLELY TO THE INITIAL BUYER AND ARE LIMITED IN DURATION TO ONE (1) YEAR FROM THE DATE OF SHIPMENT BY THE SELLER.

## Exclusive Remedy

THE EXCLUSIVE REMEDY UNDER THIS WARRANTY, UNDER ANY EXPRESS WARRANTY OR UNDER ANY IMPLIED WARRANTIES NOT NEGATED HEREBY (INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE), IS **REPLACEMENT**; PROVIDED: (a) THE CLAIMED DEFECT IS

REPORTED TO THE SELLER IN WRITING WITHIN THE WARRANTY PERIOD, INCLUDING A DETAILED WRITTEN DESCRIPTION OF THE CLAIMED DEFECT AND HOW AND WHEN THE CLAIMED DEFECTIVE PRODUCT WAS USED; AND (b) THE CLAIMED DEFECTIVE PRODUCT AND A COPY OF THE PURCHASE INVOICE IS RETURNED TO THE SELLER, FREIGHT AND TRANSPORTATION COSTS PREPAID, UNDER A RETURN MATERIAL AUTHORIZATION AND TRACKING NUMBER ISSUED BY THE SELLER. ALL LABOR COSTS, SHIPPING COSTS, AND TRANSPORTATION COSTS ASSOCIATED WITH THE RETURN OR REPLACEMENT OF THE CLAIMED DEFECTIVE PRODUCT ARE SOLELY THE RESPONSIBILITY OF BUYER OR THE FIRST END USER. THE SELLER RESERVES THE RIGHT TO INSPECT ON THE FIRST END USER'S SITE ANY PRODUCTS CLAIMED TO BE DEFECTIVE BEFORE ISSUING A RETURN MATERIAL AUTHORIZATION. SHOULD SUCH INSPECTION REVEAL, IN THE SELLER'S REASONABLE DISCRETION, THAT THE CLAIMED DEFECT IS NOT COVERED BY THIS WARRANTY, THE PARTY ASSERTING THIS WARRANTY SHALL PAY THE SELLER FOR THE TIME AND EXPENSES RELATED TO SUCH ON-SITE INSPECTION.

### **Exclusion of Consequential and Incidental Damages**

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THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, AND ALL OTHER WARRANTIES, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE EXPRESSLY DISCLAIMED.

### **Severability**

Any provision of this warranty which is invalid, prohibited or unenforceable in any jurisdiction shall, as to such jurisdiction, be ineffective to the extent of such invalidity, prohibition or unenforceability without invalidating the remaining provisions hereof, and any such invalidity, prohibition or unenforceability in any such jurisdiction shall not invalidate or render unenforceable such provision in any other jurisdiction.

## Service

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