

ISO 9001  
ISO14001



Manufacturer

**TLV** CO., LTD.

Kakogawa, Japan

is approved by LRQA Ltd. to ISO 9001:2001



# Instruction Manual

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**Free Float Steam Trap with X-element**

Featured Model: JH7.2R-X

172-65457M-06

Publication date 22 April 2024

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# Introduction

Thank you for purchasing the TLV free float steam trap.

This product has been thoroughly inspected before being shipped from the factory. When the product is delivered, before doing anything else, check the specifications and external appearance to make sure nothing is out of the ordinary. Also be sure to read this manual carefully before use and follow the instructions to be sure of using the product properly.

This free float steam trap employs a hinge-less and lever-less free float to rapidly, automatically and continuously discharge the inflowing condensate that is continuously generated inside the equipment, thus preventing the accumulation of condensate and thereby improving the heat transfer efficiency of the equipment.

This steam trap is also of a revolutionary design featuring an integral air vent that employs a high-performance X-element. The X-element is very sensitive to changes in temperature, and responds with great accuracy. As a result, air and the large quantities of condensate created immediately after the start-up of operation are quickly discharged, thereby greatly reducing start-up time and also proving useful in valve operation (bypass blowdown) labor-saving. The X-element is also sensitive to hot air during operation, responding quickly and thus preventing the occurrence of air binding.

These features make this free float steam trap ideally suited for use on process systems and equipment (steam-using equipment), and it is especially well-suited for removing condensate from equipment used for batch operations, which often experience entrained air during operation.

If detailed instructions for special order specifications or options not contained in this manual are required, please contact TLV for full details.

This instruction manual is intended for use with the model(s) listed on the front cover. It is necessary not only for installation, but for subsequent maintenance, disassembly/reassembly and troubleshooting. Please keep it in a safe place for future reference.

# Safety Considerations

- Read this section carefully before use and be sure to follow the instructions.
- Installation, inspection, maintenance, repairs, disassembly, adjustment and valve opening/closing should be carried out only by trained maintenance personnel.
- The precautions listed in this manual are designed to ensure safety and prevent equipment damage and personal injury. For situations that may occur as a result of erroneous handling, three different types of cautionary items are used to indicate the degree of urgency and the scale of potential damage and danger: DANGER, WARNING and CAUTION.
- The three types of cautionary items above are very important for safety: be sure to observe all of them as they relate to installation, use, maintenance and repair. Furthermore, TLV accepts no responsibility for any accidents or damage occurring as a result of failure to observe these precautions.

## Cautionary items and definitions



### Danger

Indicates an urgent situation which poses a threat of death or serious injury



### Warning

Indicates that there is a potential threat of death or serious injury



### Caution

Indicates that there is a possibility of injury or equipment/product damage

## Safety Considerations for the Product



### Warning

**NEVER apply direct heat to the float.** The float may explode due to increased internal pressure, causing accidents leading to serious injury or damage to property and equipment.



### Caution

**Install properly and DO NOT use this product outside the recommended operating pressure, temperature and other specification ranges.** Improper use may result in such hazards as damage to the product or malfunctions that may lead to serious accidents. Local regulations may restrict the use of this product to below the conditions quoted.



### Caution

**DO NOT use this product in excess of the maximum operating pressure differential.** Such use could make discharge impossible (blocked).



### Caution

**Use hoisting equipment for heavy objects (weighing approximately 20 kg (44 lb) or more).** Failure to do so may result in back strain or other injury if the object should fall.



### Caution

**Take measures to prevent people from coming into direct contact with product outlets.** Failure to do so may result in burns or other injury from the discharge of fluids.



### Caution

**When disassembling or removing the product, wait until the internal pressure equals atmospheric pressure and the surface of the product has cooled to room temperature.** Disassembling or removing the product when it is hot or under pressure may lead to discharge of fluids, causing burns, other injuries or damage.

**Caution**

**Be sure to use only the recommended components when repairing the product, and NEVER attempt to modify the product in any way.** Failure to observe these precautions may result in damage to the product and burns or other injury due to malfunction or the discharge of fluids.

**Caution**

**Use only under conditions in which no freeze-up will occur.** Freezing may damage the product, leading to fluid discharge, which may cause burns or other injury.

**Caution**

**Use only under conditions in which no water hammer will occur.** The impact of water hammer may damage the product, leading to fluid discharge, which may cause burns or other injury.

# Checking the Piping

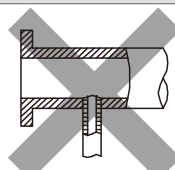
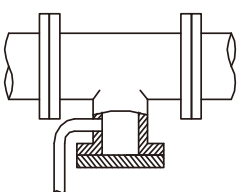
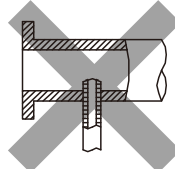
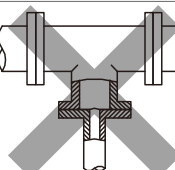
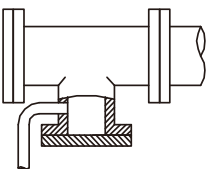
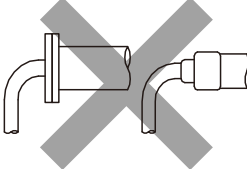


## Caution

**Use only under conditions in which no water hammer will occur.** The impact of water hammer may damage the product, leading to fluid discharge, which may cause burns or other injury.

Check to make sure that the pipes to be connected to the product have been installed properly.

1. Is the pipe diameter suitable?
2. Is the piping where the product is to be installed horizontal?
3. Has sufficient space been secured for maintenance?
4. Have maintenance valves been installed at the inlet and outlet? If the outlet is subject to back pressure, has a check valve (TLV-CK) been installed?
5. Is the inlet pipe as short as possible, with as few bends as possible, and installed so the liquid will flow naturally down into the product?
6. Has the piping work been done correctly, as shown in the figures below?

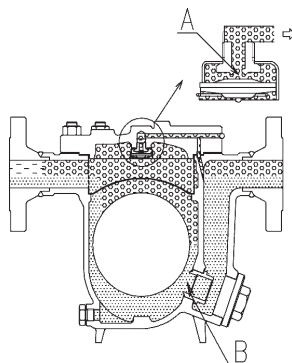
Requirement	Correct	Incorrect
Install catchpot with the proper diameter.		 <p>Diameter is too small.</p>
Make sure the flow of condensate is not obstructed.		 <p>Diameter is too small and inlet protrudes into pipe interior.</p>
To prevent rust and scale from flowing into the product, the inlet pipe should be connected 25 to 50 mm above the base of the T-pipe.		 <p>Rust and scale flow into the trap with the condensate.</p>
When installing on the blind end, make sure the flow of condensate is not obstructed.		 <p>Condensate collects in the pipe.</p>

# Operation

Principles of condensate discharge:

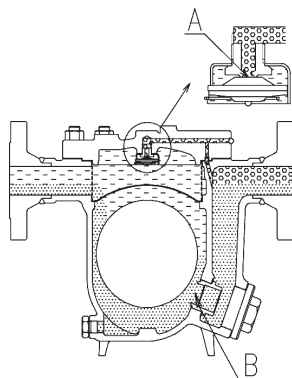
## 1. Start-up air and cold condensate discharge

At start-up, before steam is supplied, the product is cold so the X-element is contracted and the air vent valve (A) is open. This allows for the rapid discharge of air through the air vent valve (A) and cold condensate through the orifice (B), when steam is first supplied to the system.



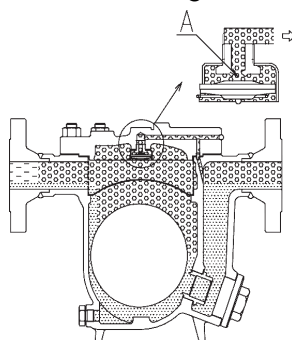
## 2. Condensate discharge

After the discharge of initial air and cold condensate, the heat of the inflowing steam and condensate causes the X-element to expand, closing the air vent valve (A). The rising condensate level causes the float to rise due to buoyancy, opening the orifice (B) and allowing condensate to be discharged.



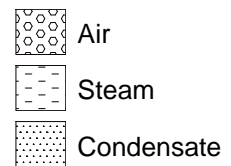
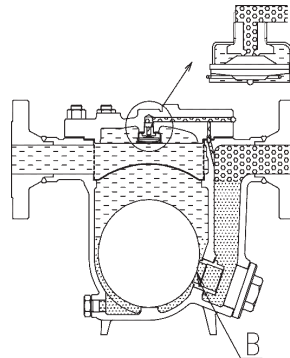
## 3. Hot air discharge

Should hot air flow into the trap during normal operation, the temperature of the X-element drops, causing it to momentarily contract and open the air vent valve (A), which allows for the rapid discharge of the air. After the air is discharged and steam contacts the X-element, the temperature will increase causing the air vent valve (A) to close.



4. Closed position

When the condensate flow rate decreases, the X-element expands due to the heat of the steam, closing the air vent valve (A). In addition, the float falls as condensate is discharged, closing off the orifice (B). A water seal is maintained at all times over the orifice (B) to prevent steam loss.





# Specifications



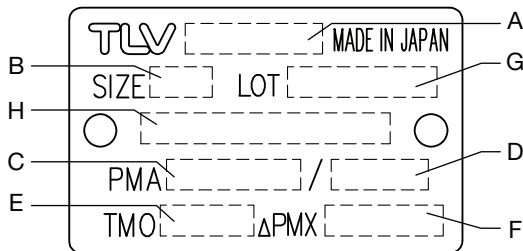
## Caution

**Install properly and DO NOT use this product outside the recommended operating pressure, temperature and other specification ranges.** Improper use may result in such hazards as damage to the product or malfunctions that may lead to serious accidents. Local regulations may restrict the use of this product to below the conditions quoted.

**DO NOT use this product in excess of the maximum operating pressure differential.** Such use could make discharge impossible (blocked).

**Use only under conditions in which no freeze-up will occur.** Freezing may damage the product, leading to fluid discharge, which may cause burns or other injury.

Refer to the product nameplate for detailed specifications.

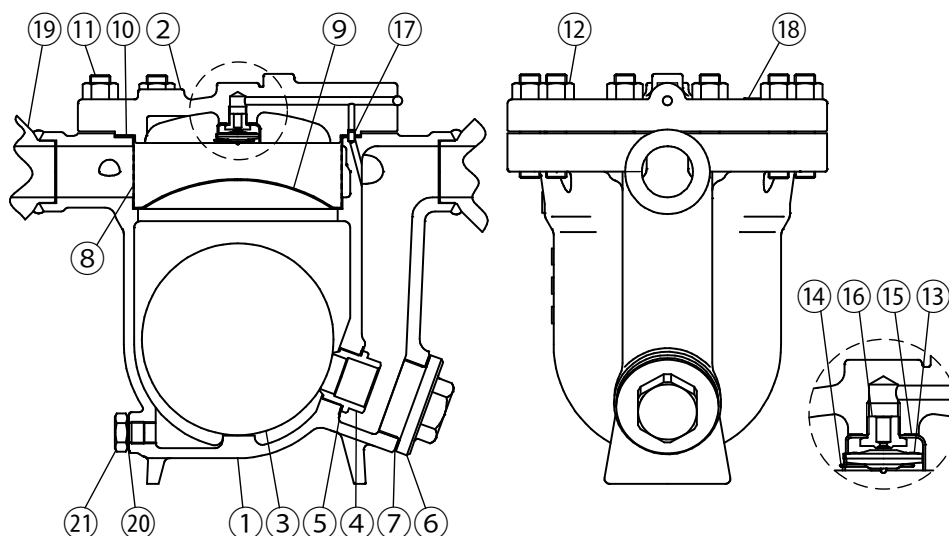


A	Model	E	Maximum Operating Temperature (TMO)
B	Nominal Diameter	F	Maximum Differential Pressure (PMX)
C	Maximum Allowable Pressure (PMA) <sup>01</sup>	G	Production Lot No.
D	Maximum Allowable Temperature (TMA) <sup>01</sup>	H	Valve No. <sup>02</sup>

<sup>01</sup>Maximum allowable pressure (PMA) and maximum allowable temperature (TMA) are PRESSURE SHELL DESIGN CONDITIONS, **NOT** OPERATING CONDITIONS.

<sup>02</sup>Valve No. is displayed for products with options. This item is omitted from the nameplate when there are no options.

# Configuration



No.	Part Name	A <sup>01</sup>	B <sup>01</sup>	C <sup>02</sup>	No.	Part Name	A <sup>01</sup>	B <sup>01</sup>
1	Body				12	Cover Nut		
2	Cover				13	X-element		✓
3	Float			✓	14	Spring Clip		✓
4	Orifice		✓		15	X-element Guide		✓
5	Orifice Gasket	✓	✓		16	Air Vent Valve Seat		✓
6	Orifice Plug				17	Connector		
7	Orifice Plug Gasket	✓	✓		18	Nameplate		
8	Screen		✓		19	Socket/Flange		
9	Screen Holder				20	Drain Plug Gasket	✓	✓
10	Cover Gasket	✓	✓		21	Drain Plug		
11	Cover Bolt							

<sup>01</sup>Replacement parts are available only in the following kits: A = Maintenance Kit, B = Repair Kit

<sup>02</sup>C= Float

# Installation



## Caution

**Install properly and DO NOT use this product outside the recommended operating pressure, temperature and other specification ranges.** Improper use may result in such hazards as damage to the product or malfunctions that may lead to serious accidents. Local regulations may restrict the use of this product to below the conditions quoted.

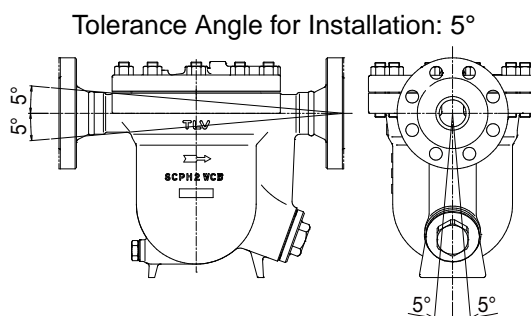
**Use hoisting equipment for heavy objects (weighing approximately 20 kg (44 lb) or more).** Failure to do so may result in back strain or other injury if the object should fall.

**Take measures to prevent people from coming into direct contact with product outlets.** Failure to do so may result in burns or other injury from the discharge of fluids.

Installation, inspection, maintenance, repairs, disassembly and adjustment and valve opening/closing should be carried out only by trained maintenance personnel.

1. Before installation, be sure to remove all protective seals.
2. Before installing the product, open the inlet valve and blow out the piping to remove any piping scraps, dirt and oil. Close the inlet valve after blowdown.
3. Install the product so the arrow on the body is pointing in the direction of flow.
4. The product must be inclined no more than 5° horizontally and front-to-back.
5. Install a condensate outlet valve and outlet piping.
6. Open the inlet and outlet valves and ensure that the product functions properly.

If there is a problem, determine the cause using the "Troubleshooting" section in this manual.



Make sure the product is installed with the raised TLV lettering on the body horizontal.

# Maintenance



## Caution

**Take measures to prevent people from coming into direct contact with product outlets.** Failure to do so may result in burns or other injury from the discharge of fluids.

**Be sure to use only the recommended components when repairing the product, and NEVER attempt to modify the product in any way.** Failure to observe these precautions may result in damage to the product and burns or other injury due to malfunction or the discharge of fluids.

## Operational Check

A visual inspection of the following items should be done on a daily basis to determine whether the product is operating properly or has failed. Periodically (at least biannually) the operation should also be checked by using diagnostic equipment such as a stethoscope, thermometer, TLV Pocket TrapMan or TLV TrapMan.

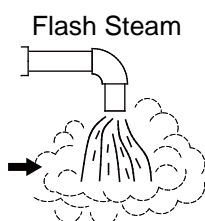
If the product should fail, it may cause damage to piping and equipment, resulting in faulty or low quality products or losses due to steam leakage.

**Normal:** Condensate is discharged continuously, together with flash steam, and the sound of flow can be heard. If there is very little condensate, there is almost no sound of flow.

**Blocked (Discharge Impossible):** No condensate is discharged. The product is quiet and makes no noise, and the surface temperature of the product is low.

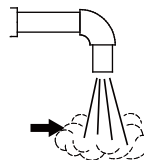
**Blowing:** Live steam continually flows from the outlet and there is a continuous metallic sound.

**Steam Leakage:** Live steam is discharged through the product outlet together with condensate, accompanied by a high-pitched sound.



White jet containing water droplets

Live Steam Leakage



Clear, slightly bluish jet

## Parts Inspection

When parts have been removed, or during periodic inspections, use the following table to inspect the parts and replace any that are found to be defective.

Gaskets: Check for warping or scratches

Screen: Check for clogging or corrosion

X-element: Check for scratches

Air Vent Valve Seat: Check for scratches

Float: Check for scratches or dents

Body Interior: Check for build-up

Orifice Opening: Check for dirt, oil film, wear or scratches

# Disassembly/Reassembly



## Warning

**NEVER apply direct heat to the float.** The float may explode due to increased internal pressure, causing accidents leading to serious injury or damage to property and equipment.



## Caution

**Use hoisting equipment for heavy objects (weighing approximately 20 kg (44 lb) or more).** Failure to do so may result in back strain or other injury if the object should fall.

**When disassembling or removing the product, wait until the internal pressure equals atmospheric pressure and the surface of the product has cooled to room temperature.**

Disassembling or removing the product when it is hot or under pressure may lead to discharge of fluids, causing burns, other injuries or damage.

Use the following procedures to remove components. Use the same procedures in reverse to reassemble.

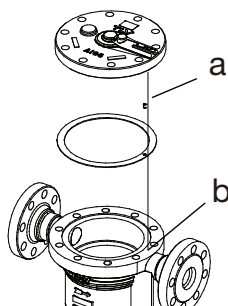
(Installation, inspection, maintenance, repairs, disassembly, adjustment and valve opening/closing should be carried out only by trained maintenance personnel.)

## Drain Plug

Part Name & No.	During Disassembly	During Reassembly
Drain Plug 21	Remove with a socket wrench	Consult the table of tightening torques and tighten to the proper torque
Drain Plug Gasket 20	Remove the gasket and clean sealing surfaces	Replace with a new gasket; coat surfaces with anti-seize

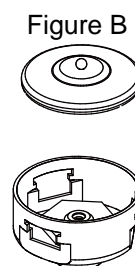
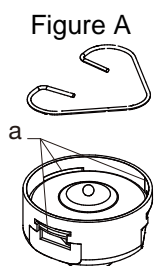
## Detaching/Reattaching the Cover

Part Name & No.	During Disassembly	During Reassembly
Cover Nut 12	Remove with a socket wrench	Consult the table of tightening torques and tighten to the proper torque
Cover 2	Remove by lifting up and off	Make sure there are no pieces of the old gasket left on the sealing surfaces of the body and cover, align with the connector (a) and reattach
Connector 17	Remove the connector	Insert into the hole (b) in the body
Cover Gasket 10	Remove the gasket and clean sealing surface	Replace with a new gasket, be sure the hole for the connector lines up with the hole in the body



## Disassembly/Reassembly of Components Inside the Cover

Part Name & No.	During Disassembly	During Reassembly
Spring Clip 14	Pinch the insides together and remove from the X-element guide	Insert securely into the grooves (a) in the X-element guide (fig. A)
X-element 13	Remove from the X-element guide	Insert after making sure of the correct orientation (fig. B)
Air Vent Valve Seat 16	Remove with a socket wrench	Consult the table of tightening torques and tighten to the proper torque
X-element Guide 15	Remove without bending	Insert the X-element gently



## Disassembly/Reassembly of Components Inside the Body



### Note

The X-element case must be removed before the float can be removed.

Part Name & No.	During Disassembly	During Reassembly
Screen 8	Lift straight up and out while turning	Place on the screen holder, making sure that the top of the screen does not stick up out of the body
Screen Holder 9	Remove without bending	Place on the ledge inside the body, making sure the rounded side is on top
Float 3	Remove, being careful not to scratch the polished surface	Insert, being careful not to scratch the polished surface
Orifice Plug 6	Remove with a box wrench	Consult the table of tightening torques and tighten to the proper torque
Orifice Plug Gasket 7	Remove the gasket and clean sealing surfaces	Replace with a new gasket; coat surfaces with anti-seize
Orifice 4	Remove with a box wrench	Consult the table of tightening torques and tighten to the proper torque
Orifice Gasket 5	Remove the gasket and clean sealing surfaces	Replace with a new gasket; coat surfaces with anti-seize

## Table of Tightening Torques

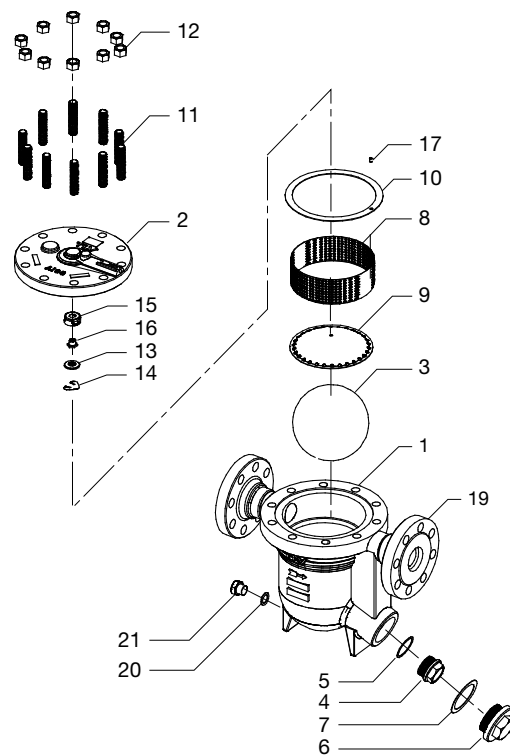
Part Name & No.	Torque N·m	Distance Across Flats mm
Cover Nut 12	150	24
Air Vent Valve Seat 16	35	19
Orifice Plug 6	700	46
Orifice 4	350	38
Drain Plug 21	100	26



### Note

- Coat all threaded portions with anti-seize.
- If drawings or other special documentation were supplied for the product, any torque given there takes precedence over values shown here.

Exploded View



No.	Part Name	No.	Part Name
1	Body	12	Cover Nut
2	Cover	13	X-element
3	Float	14	Spring Clip
4	Orifice	15	X-element Guide
5	Orifice Gasket	16	Air Vent Valve Seat
6	Orifice Plug	17	Connector
7	Orifice Plug Gasket	18	Nameplate <sup>01</sup>
8	Screen	19	Socket/Flange
9	Screen Holder	20	Drain Plug Gasket
10	Cover Gasket	21	Drain Plug
11	Cover Bolt		

<sup>01</sup>Not shown

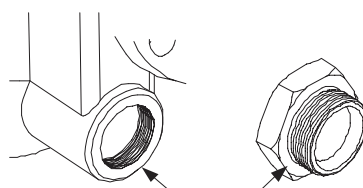


# Instructions for Plug/Holder Disassembly and Reassembly

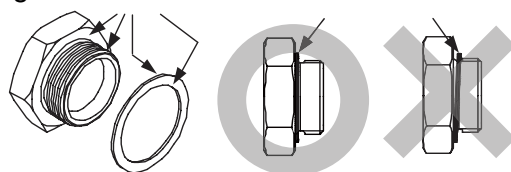
The seal on the threaded plugs/holders found on TLV products is formed by a flat metal gasket. There are various installation orientations for the gaskets, such as horizontal, diagonal and downward, and the gasket may be pinched in the thread recesses during assembly.

## Instructions for Disassembly and Reassembly

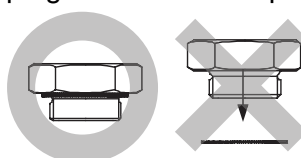
1. Remove the plug/holder using a tool of the specified size (distance across flats).
2. The gasket should not be reused. Be sure to replace it with a new gasket.
3. Clean the gasket surfaces of the plug/holder and the product body using a rag and/or cleaning agents, then check to make sure the surfaces are not scratched or deformed.



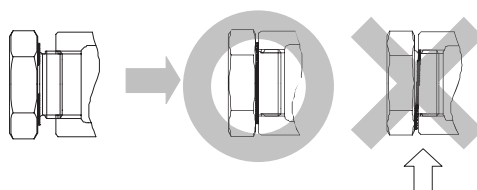
4. Coat both the gasket surface of the plug/holder and the threads of the plug/holder with anti-seize, then press the gasket onto the center of the gasket surface of the plug/holder, making sure the anti-seize affixes the gasket tightly to the plug/holder. Check to make sure the gasket is not caught in the recesses of the threads.



5. Hold the plug/holder upside down to make sure that the anti-seize makes the gasket stick to the plug/holder even when the plug/holder is held upside down.



6. Screw the plug/holder by hand into the product body while making sure that the gasket remains tightly affixed to the center of the gasket surface of the plug/holder. Make sure the entire gasket is making contact with the gasket surface of the product body. It is important at this point to make sure the gasket is not pinched in the thread recesses of the plug/holder.



7. Tighten the plug/holder to the proper torque.
8. Next, begin the supply of steam and check to make sure there is no leakage from the part just tightened. If there is leakage, immediately close the inlet valve and, if there is a bypass valve, take the necessary steps to release any residual pressure. After the surface of the product cools to room temperature, repeat the procedure beginning from step 1.

# Troubleshooting



## Warning

**NEVER apply direct heat to the float.** The float may explode due to increased internal pressure, causing accidents leading to serious injury or damage to property and equipment.



## Caution

**When disassembling or removing the product, wait until the internal pressure equals atmospheric pressure and the surface of the product has cooled to room temperature.** Disassembling or removing the product when it is hot or under pressure may lead to discharge of fluids, causing burns, other injuries or damage.

When the product fails to operate properly, use the following table to locate the cause and remedy.

Problem	Cause	Remedy
No condensate is discharged (blocked) or discharge is poor	The float is damaged or filled with condensate	Replace with a new float
	The orifice opening, screen or piping are clogged with rust and scale	Clean parts
	The X-element is scratched or damaged	Replace with a new X-element
	The product operating pressure exceeds the maximum specified pressure, or there is insufficient pressure differential between the product inlet and outlet	Compare specifications and actual operating conditions
	Steam locking has occurred	Perform a bypass blowdown or close the product inlet valve and allow the product to cool
Steam is discharged or leaks from the outlet (blowing) (steam leakage)	Build-up on the seating surface of the orifice or rust and scale build-up beneath the float	Clean parts
	Scratches on the orifice	Replace with a new orifice
	The float is misshapen or has surface build-up	Clean or replace with a new float
	Improper installation orientation	Correct the installation
	Product vibration	Lengthen the inlet piping and fasten it securely
	The air vent valve seating area of the X-element and/or air vent valve seat have a build-up or are scratched	Clean the air vent valve seating area of the X-element and/or air vent valve seat or replace the X-element unit
Steam is leaking from a place other than the outlet	Gasket deterioration or damage	Replace with new gasket(s)
	Improper tightening torques were used	Tighten to the proper torque
Float frequently becomes damaged	Water hammer has occurred	Study and correct the piping



## Note

When replacing parts with new, use the parts list for reference, and replace with parts from the Maintenance kit, Repair kit, etc. Please note that replacement parts are only available as part of a replacement parts kit.

# TLV EXPRESS LIMITED WARRANTY

Subject to the limitations set forth below, TLV CO., LTD., a Japanese corporation ("**TLV**"), warrants that products which are sold by it, TLV International Inc. ("**TII**") or one of its group companies excluding TLV Corporation (a corporation of the United States of America), (hereinafter the "**Products**") are designed and manufactured by TLV, conform to the specifications published by TLV for the corresponding part numbers (the "**Specifications**") and are free from defective workmanship and materials. The party from whom the Products were purchased shall be known hereinafter as the "**Seller**". With regard to products or components manufactured by unrelated third parties (the "**Components**"), TLV provides no warranty other than the warranty from the third party manufacturer(s), if any.

## Exceptions to Warranty

This warranty does not cover defects or failures caused by:

1. improper shipping, installation, use, handling, etc., by persons other than TLV, TII or TLV group company personnel, or service representatives authorized by TLV; or
2. dirt, scale or rust, etc.; or
3. improper disassembly and reassembly, or inadequate inspection and maintenance by persons other than TLV or TLV group company personnel, or service representatives authorized by TLV; or
4. disasters or forces of nature or Acts of God; or
5. abuse, abnormal use, accidents or any other cause beyond the control of TLV, TII or TLV group companies; or
6. improper storage, maintenance or repair; or
7. operation of the Products not in accordance with instructions issued with the Products or with accepted industry practices; or
8. use for a purpose or in a manner for which the Products were not intended; or
9. use of the Products in a manner inconsistent with the Specifications; or
10. use of the Products with Hazardous Fluids (fluids other than steam, air, water, nitrogen, carbon dioxide and inert gases (helium, neon, argon, krypton, xenon and radon)); or
11. failure to follow the instructions contained in the TLV Instruction Manual for the Product.

## Duration of Warranty

This warranty is effective for a period of one (1) year after delivery of Products to the first end user. Notwithstanding the foregoing, asserting a claim under this warranty must be brought within three (3) years after the date of delivery to the initial buyer if not sold initially to the first end user.

ANY IMPLIED WARRANTIES NOT NEGATED HEREBY WHICH MAY ARISE BY OPERATION OF LAW, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE AND ANY EXPRESS WARRANTIES NOT NEGATED HEREBY, ARE GIVEN SOLELY TO THE INITIAL BUYER AND ARE LIMITED IN DURATION TO ONE (1) YEAR FROM THE DATE OF SHIPMENT BY THE SELLER.

## Exclusive Remedy

THE EXCLUSIVE REMEDY UNDER THIS WARRANTY, UNDER ANY EXPRESS WARRANTY OR UNDER ANY IMPLIED WARRANTIES NOT NEGATED HEREBY (INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE), IS **REPLACEMENT**; PROVIDED: (a) THE CLAIMED DEFECT IS

REPORTED TO THE SELLER IN WRITING WITHIN THE WARRANTY PERIOD, INCLUDING A DETAILED WRITTEN DESCRIPTION OF THE CLAIMED DEFECT AND HOW AND WHEN THE CLAIMED DEFECTIVE PRODUCT WAS USED; AND (b) THE CLAIMED DEFECTIVE PRODUCT AND A COPY OF THE PURCHASE INVOICE IS RETURNED TO THE SELLER, FREIGHT AND TRANSPORTATION COSTS PREPAID, UNDER A RETURN MATERIAL AUTHORIZATION AND TRACKING NUMBER ISSUED BY THE SELLER. ALL LABOR COSTS, SHIPPING COSTS, AND TRANSPORTATION COSTS ASSOCIATED WITH THE RETURN OR REPLACEMENT OF THE CLAIMED DEFECTIVE PRODUCT ARE SOLELY THE RESPONSIBILITY OF BUYER OR THE FIRST END USER. THE SELLER RESERVES THE RIGHT TO INSPECT ON THE FIRST END USER'S SITE ANY PRODUCTS CLAIMED TO BE DEFECTIVE BEFORE ISSUING A RETURN MATERIAL AUTHORIZATION. SHOULD SUCH INSPECTION REVEAL, IN THE SELLER'S REASONABLE DISCRETION, THAT THE CLAIMED DEFECT IS NOT COVERED BY THIS WARRANTY, THE PARTY ASSERTING THIS WARRANTY SHALL PAY THE SELLER FOR THE TIME AND EXPENSES RELATED TO SUCH ON-SITE INSPECTION.

#### **Exclusion of Consequential and Incidental Damages**

IT IS SPECIFICALLY ACKNOWLEDGED THAT THIS WARRANTY, ANY OTHER EXPRESS WARRANTY NOT NEGATED HEREBY, AND ANY IMPLIED WARRANTY NOT NEGATED HEREBY, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, DO NOT COVER, AND NEITHER TLV, TII NOR ITS TLV GROUP COMPANIES WILL IN ANY EVENT BE LIABLE FOR, INCIDENTAL OR CONSEQUENTIAL DAMAGES, INCLUDING, BUT NOT LIMITED TO LOST PROFITS, THE COST OF DISASSEMBLY AND SHIPMENT OF THE DEFECTIVE PRODUCT, INJURY TO OTHER PROPERTY, DAMAGE TO BUYER'S OR THE FIRST END USER'S PRODUCT, DAMAGE TO BUYER'S OR THE FIRST END USER'S PROCESSES, LOSS OF USE, OR OTHER COMMERCIAL LOSSES. WHERE, DUE TO OPERATION OF LAW, CONSEQUENTIAL AND INCIDENTAL DAMAGES UNDER THIS WARRANTY, UNDER ANY OTHER EXPRESS WARRANTY NOT NEGATED HEREBY OR UNDER ANY IMPLIED WARRANTY NOT NEGATED HEREBY (INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE) CANNOT BE EXCLUDED, SUCH DAMAGES ARE EXPRESSLY LIMITED IN AMOUNT TO THE PURCHASE PRICE OF THE DEFECTIVE PRODUCT. THIS EXCLUSION OF CONSEQUENTIAL AND INCIDENTAL DAMAGES, AND THE PROVISION OF THIS WARRANTY LIMITING REMEDIES HEREUNDER TO REPLACEMENT, ARE INDEPENDENT PROVISIONS, AND ANY DETERMINATION THAT THE LIMITATION OF REMEDIES FAILS OF ITS ESSENTIAL PURPOSE OR ANY OTHER DETERMINATION THAT EITHER OF THE ABOVE REMEDIES IS UNENFORCEABLE, SHALL NOT BE CONSTRUED TO MAKE THE OTHER PROVISIONS UNENFORCEABLE.

#### **Exclusion of Other Warranties**

THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, AND ALL OTHER WARRANTIES, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE EXPRESSLY DISCLAIMED.

#### **Severability**

Any provision of this warranty which is invalid, prohibited or unenforceable in any jurisdiction shall, as to such jurisdiction, be ineffective to the extent of such invalidity, prohibition or unenforceability without invalidating the remaining provisions hereof, and any such invalidity, prohibition or unenforceability in any such jurisdiction shall not invalidate or render unenforceable such provision in any other jurisdiction.

## Service

For Service or Technical Assistance: Contact your TLV representative or your regional TLV office.

### In Europe:

#### **TLV EURO ENGINEERING GmbH**

Daimler-Benz-Straße 16-18, 74915 Waibstadt, **Germany**

#### **TLV EURO ENGINEERING UK LTD.**

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Gloucestershire GL52 8TW, **U.K.**

#### **TLV EURO ENGINEERING FRANCE SARL**

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Priest, **France**

### In North America:

#### **TLV CORPORATION**

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#### **TLV ENGINEERING S. A. DE C. V.**

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#### **TLV SHANGHAI CO., LTD.**

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#### **TLV PRIVATE LIMITED**

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#### **TLV INC.**

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### In the Middle East:

#### **TLV ENGINEERING FZCO**

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Dubai, **UAE**

### In Other Countries:

#### **TLV INTERNATIONAL, INC.**

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### Manufacturer:

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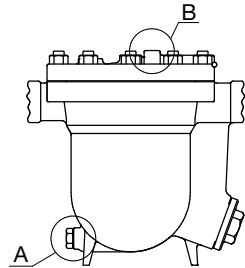
Fax: [81]-(0)79-425-1167

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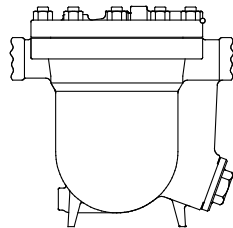
# Options

The options shown below are available for this product on request. Please compare with the product you received.



## Options for Area A (standard: with drain plug)

Without Drain Plug



## Options for Area B (Standard: Without needle valve unit)

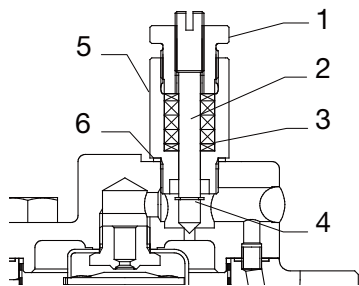
### Needle Valve Unit



**Caution**

Use heat-resistant gloves when operating the lock release valve and keep all body parts well clear of the product. Failure to do so could result in burns, other injury or damage from the blowing of small amounts of steam and condensate.

Model: JH7.2R-NV



No.	Part Name	Torque N·m	Distance Across Flats mm
1	Gland Retainer Nut	30	22
2	Needle Valve	—	—
3	Gland Packing	—	—
4	Snap Ring	—	—
5	Gland Case	30	19
6	Gasket	—	—

## Operating Instructions for Needle Valve

1. When shipped from the factory, the needle valve is in the closed position.
2. To operate the needle valve, insert a flat-head screwdriver into the slot on the top of the needle valve and:
  - Open Valve: slowly turn counterclockwise.  
(Do not continue turning the needle valve past the point at which the snap ring contacts the bottom of the gland case.)  
(Make sure to hold the gland case in place using a wrench before operating the needle valve, to prevent the gland case from turning together with the needle valve.)  
See the table below to determine the amount of steam discharge.
  - Close Valve: slowly turn clockwise. (Do not continue turning the needle valve past the point at which it stops.)
3. If steam should leak from the gland retainer nut or gland case, it can be stopped by further tightening the gland retainer nut. (Do not over tighten, otherwise the needle valve may seize and become unworkable)

