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Manufacturer

**TLV** CO., LTD.

Kakogawa, Japan

is approved by LRQA Ltd. to ISO 9001:2001



# Instruction Manual

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**Electro-Pneumatic Control Valve for Valve Unit**

Featured models: CV10-M2/CT20/CT20D

172-65742M-04

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# Introduction

Thank you for purchasing the electro-pneumatic control valve CV10-M2/CT20/CT20D.

This product has been thoroughly inspected before being shipped from the factory. When the product is delivered, before doing anything else, check the specifications and external appearance to make sure nothing is out of the ordinary. Also be sure to read this manual carefully before use and follow the instructions to be sure of using the product properly.

If detailed instructions for special order specifications or options not contained in this manual are required, please contact TLV for full details.

This instruction manual is intended for use with the model(s) listed on the front cover. It is needed not only for installation, but also for subsequent maintenance, disassembly/reassembly and troubleshooting. Please keep it in a safe place for future reference.

For operating the actuator, please refer to the instruction manual from SAMSON AG. For handling the electro-pneumatic digital positioner, please refer to the relevant instruction manual (172-65729M) from TLV.

# Safety Considerations

- Read this section carefully before use and be sure to follow the instructions.
- Installation, inspection, maintenance, repairs, disassembly, adjustment and valve opening/closing should be carried out only by trained maintenance personnel.
- The precautions listed in this manual are designed to ensure safety and prevent equipment damage and personal injury. For situations that may occur as a result of erroneous handling, three different types of cautionary items are used to indicate the degree of urgency and the scale of potential damage and danger: DANGER, WARNING and CAUTION.
- The three types of cautionary items above are very important for safety: be sure to observe all of them as they relate to installation, use, maintenance and repair. Furthermore, TLV accepts no responsibility for any accidents or damage occurring as a result of failure to observe these precautions.

## Cautionary items and definitions



### Danger

Indicates an urgent situation which poses a threat of death or serious injury



### Warning

Indicates that there is a potential threat of death or serious injury



### Caution

Indicates that there is a possibility of injury or equipment/product damage

## Safety considerations for the product



### Caution

**Install properly and DO NOT use this product outside the recommended operating pressure, temperature and other specification ranges.** Improper use may result in such hazards as damage to the product or malfunctions that may lead to serious accidents. Local regulations may restrict the use of this product to below the conditions quoted.



### Caution

**Use hoisting equipment for heavy objects (weighing approximately 20 kg (44 lb) or more).** Failure to do so may result in back strain or other injury if the object should fall.



### Caution

**DO NOT use only the actuator eye bolt when hoisting or lifting the assembled product.** Failure to observe this precaution may lead to product damage.



### Caution

**Take measures to prevent people from coming into direct contact with product outlets.** Failure to do so may result in burns or other injury from the discharge of fluids.



### Caution

**When disassembling or removing the product, wait until the internal pressure equals atmospheric pressure and the surface of the product has cooled to room temperature.** Disassembling or removing the product when it is hot or under pressure may lead to discharge of fluids, causing burns, other injuries or damage.

**Caution**

**Be sure to use only the recommended components when repairing the product, and NEVER attempt to modify the product in any way.** Failure to observe these precautions may result in damage to the product and burns or other injury due to malfunction or the discharge of fluids.

**Caution**

**Use only under conditions in which no freeze-up will occur.** Freezing may damage the product, leading to fluid discharge, which may cause burns or other injury.

**Caution**

**Use only under conditions in which no water hammer will occur.** The impact of water hammer may damage the product, leading to fluid discharge, which may cause burns or other injury.

**Caution**

**Make sure the power supply switch is OFF before carrying out work on the wiring or inspections involving disassembly.** If such work is carried out with the power on, there is a danger that equipment may malfunction or electric shock may occur, leading to injury or other accidents.

**Caution**

**Make sure that wiring work requiring a special license is carried out only by qualified personnel.** If carried out by unqualified personnel, overheating or short circuits leading to injury, fires, damage or other accidents may occur.

**Caution**

**When using this product, NEVER stand close to, or leave tools anywhere near moving parts such as the shaft.** Contact with moving parts or objects becoming caught in moving parts could lead to injury, damage or other accidents.

# Specifications

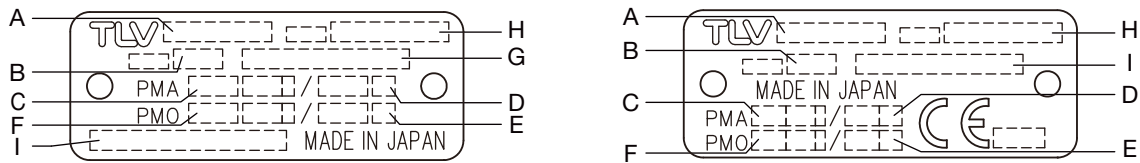


**Caution**  
**Install properly and DO NOT use this product outside the recommended operating pressure, temperature and other specification ranges.** Improper use may result in such hazards as damage to the product or malfunctions that may lead to serious accidents. Local regulations may restrict the use of this product to below the conditions quoted.

**Use only under conditions in which no freeze-up will occur.** Freezing may damage the product, leading to fluid discharge, which may cause burns or other injury.

Refer to the product nameplate for detailed specifications.

## Valve section

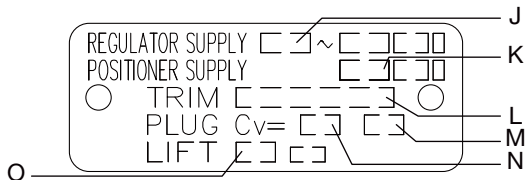


A	Model	F	Maximum Operating Pressure (PMO)
B	Nominal Diameter	G	Operating direction
C	Maximum Allowable Pressure (PMA) <sup>01</sup>	H	Production Lot No.
D	Maximum Allowable Temperature (TMA) <sup>01</sup>	I	Valve No. <sup>02</sup>
E	Maximum Operating Temperature (TMO)		

<sup>01</sup>Maximum allowable pressure (PMA) and maximum allowable temperature (TMA) are PRESSURE SHELL DESIGN CONDITIONS, **NOT** OPERATING CONDITIONS.

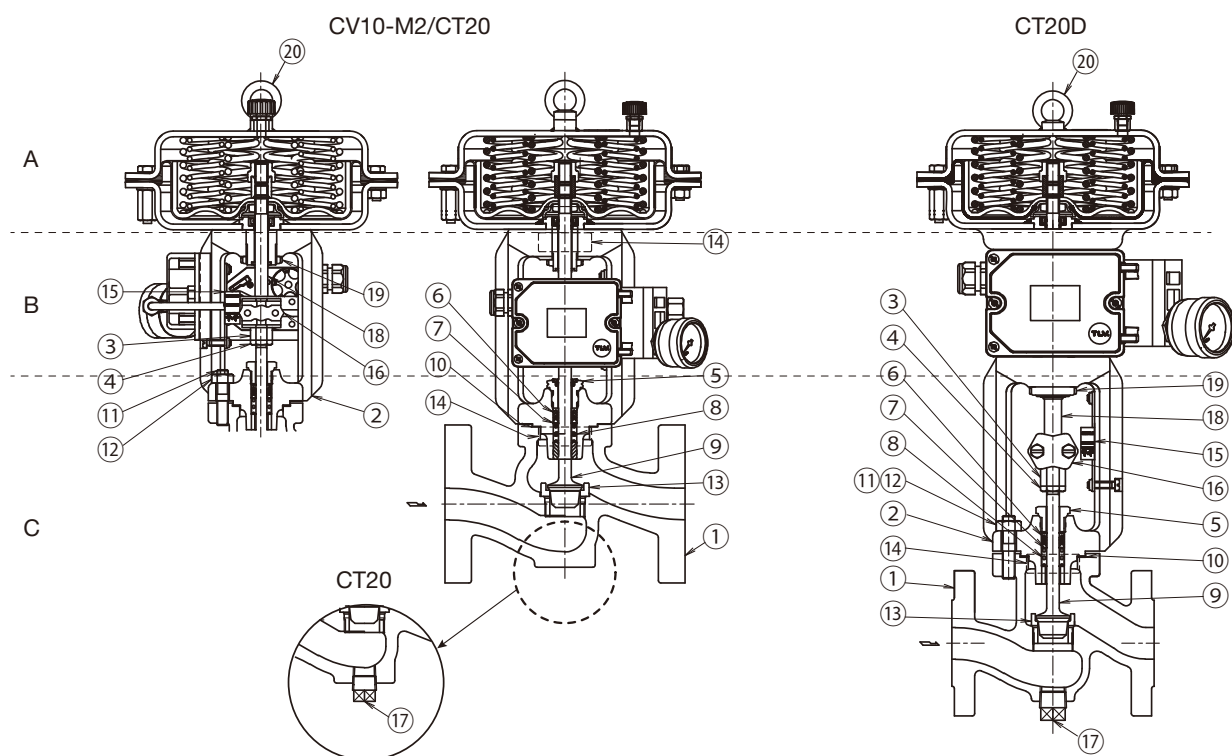
<sup>02</sup>Valve No. is displayed for products with options. This item is omitted from the nameplate when there are no options.

## Actuator Section



J	Spring range	M	Valve characteristic
K	Pressure supplied to Positioner	N	Cv value
L	Valve material	O	Stroke

# Configuration



No.	Part Name	Maintenance Kit	Repair Kit
1	Body		
2	Valve Bonnet		
3	Stem Connector Nut		
4	Locknut		
5	Guide Bushing		
6	Stuffing Box V-ring Packing		✓
7	Stuffing Box Washer		✓
8	Stuffing Box Spring		✓
9	Valve Plug & Stem		✓
10	Valve Bonnet Gasket	✓	✓
11	Bolt		
12	Nut		
13	Valve Seat		✓
14	Nameplate		
15	Travel Indicator Scale		
16	Stem Bracket Clamps		
17	Drain Plug		
18	Actuator Stem		
19	Fixing Nut		
20	Eye Bolt <sup>01</sup>		

<sup>01</sup>Actuator area 750 cm<sup>2</sup> only

A	Actuator Section
B	Positioner Section
C	Valve Section

# Installation



## Caution

**Install properly and DO NOT use this product outside the recommended operating pressure, temperature and other specification ranges.** Improper use may result in such hazards as damage to the product or malfunctions that may lead to serious accidents. Local regulations may restrict the use of this product to below the conditions quoted.

**Use hoisting equipment for heavy objects (weighing approximately 20 kg (44 lb) or more).** Failure to do so may result in back strain or other injury if the object should fall.

**DO NOT use only the actuator eye bolt when hoisting or lifting the assembled product.** Failure to observe this precaution may lead to product damage.

**Take measures to prevent people from coming into direct contact with product outlets.** Failure to do so may result in burns or other injury from the discharge of fluids.

**Do not use excessive force when connecting threaded pipes to the product.** Over-tightening may cause breakage leading to fluid discharge, which may cause burns or other injury.

Installation, inspection, maintenance, repairs, disassembly, adjustment and valve opening/closing should be carried out only by trained maintenance personnel.

Check to make sure that the piping where the product is to be installed is constructed properly. If the piping is not correctly constructed, the valve may not perform optimally.

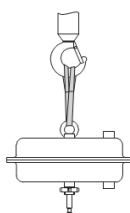
### 1. Blowdown

Blowdown is especially important for newly installed piping or after the system has been shut down for a long period of time. This will reduce operation failure caused by condensate or foreign matter.

Before installing the product, be sure to blow down all piping thoroughly. If this is not possible, perform a blowdown using the bypass valve. Blowdown is especially important for newly installed piping or after the system has been shut down for a long period of time.

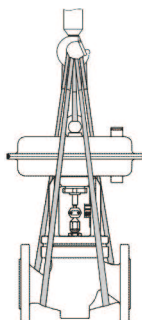
### 2. Installing the actuator section

The eye bolt welded onto the upper part of the diaphragm housing is for mounting and removing the actuator. Do not lift the assembled product using only the eye bolt.



### 3. Installing the control valve

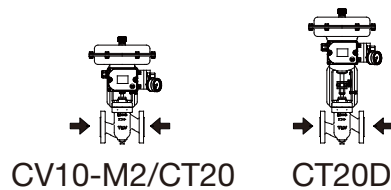
Lift the assembled product using hoisting equipment such as cranes and forklifts. Do not lift the assembled product using only the eye bolt.





#### 4. Removing protective caps and seals

Before installation, be sure to remove all protective seals and caps. (Found in 2 locations, on the product inlet and outlet(s).)



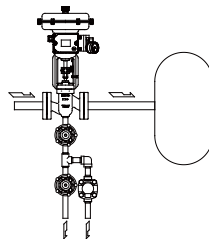
#### 5. Installation angle

Install the product vertically, so that the arrow mark on the body points horizontally in the direction of flow. Allowable inclination is 10 degrees in the fore-aft direction and 15 degrees in the plane perpendicular to the flow line.

When the product is used with the drain plug, there are no installation restrictions.

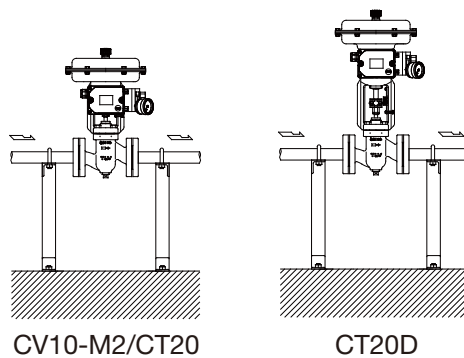
When the drain plug is removed from the product and the blow valve or steam/air trap installed, install the product so that the actuator section is perpendicular (directly above) the horizontal piping.

A drain plug is installed only on CT20 and CT20D.



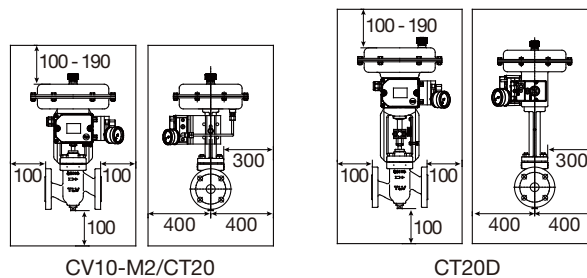
#### 6. Piping support

Install the product, paying attention to avoid excessive load, bending and vibration. Support the inlet and outlet pipes securely.



#### 7. Maintenance space

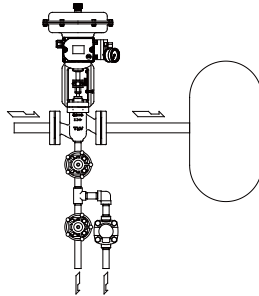
Leave sufficient space for maintenance, inspection and repair. (Unit: mm)



8. Drainage port usage example

The threaded condensate drainage port at the bottom of the body makes possible installation of a blow valve or steam/air trap. Because the condensate drainage port is located on the primary side of the product, condensate flowing in the primary side piping can quickly be eliminated, contributing to prevention of valve seat erosion and rapid start-up of the equipment.

A drain plug is installed only on CT20 and CT20D.



If there is a problem in operation, determine the cause using the "Troubleshooting" section in this manual.

# Maintenance



## Caution

**Take measures to prevent people from coming into direct contact with product outlets.**

Failure to do so may result in burns or other injury from the discharge of fluids.

**When disassembling or removing the product, wait until the internal pressure equals atmospheric pressure and the surface of the product has cooled to room temperature.**

Disassembling or removing the product when it is hot or under pressure may lead to discharge of fluids, causing burns, other injuries or damage.

**Be sure to use only the recommended components when repairing the product, and NEVER attempt to modify the product in any way.** Failure to observe these precautions may result in damage to the product and burns or other injury due to malfunction or the discharge of fluids.

## Operational Check

A visual inspection of the following items should be done on a daily basis to determine whether the product is operating properly or has failed. Periodically (at least biannually) the operation should also be checked. In the event of failure (malfunction), also refer to the "Troubleshooting" section for remedies.

Inspection Item	Inspection Method	Remedy
Leakage from valve (when valve is closed)	Visual Inspection or Stethoscope Inspection: Is the outlet side pressure or temperature elevated?	Replace with a new valve and/or new a valve seat
Leakage from gland area	Visual Inspection: Is liquid leaking from the slit between the gland and the valve stem?	Coat the gland and the valve stem thoroughly with grease; thoroughly grease the V-ring slot; or replace with a new V-ring
Leakage from gasket between body and bonnet	Visual Inspection: Is fluid leaking from the body or bonnet?	Apply additional tightening (consult stipulated torque) or replace with a new gasket
Leakage from pressure-bearing parts such as body and bonnet	Visual Inspection: Is fluid leaking from the body or bonnet?	Replace pressure-bearing parts

## Parts Inspection

When parts have been removed, or during periodic inspections, use the following table to inspect the parts and replace any that are found to be defective.

Gaskets: Check for warping or scratches (must be replaced with new gasket when product is disassembled)

Stuffing Box V-ring Packing: Check for warping or damage

Valve Plug & Stem, Valve Seat: Check for damage or scratches

Body, Bonnet: Check for corrosion or damage

# Disassembly/Reassembly



## Caution

**When disassembling or removing the product, wait until the internal pressure equals atmospheric pressure and the surface of the product has cooled to room temperature.** Disassembling or removing the product when it is hot or under pressure may lead to discharge of fluids, causing burns, other injuries or damage.

**Be sure to use only the recommended components when repairing the product, and NEVER attempt to modify the product in any way.** Failure to observe these precautions may result in damage to the product and burns or other injury due to malfunction or the discharge of fluids.

Use the following procedures to remove components. Use the same procedures in reverse to reassemble. (Installation, inspection, maintenance, repairs, disassembly, adjustment and valve opening/closing should be carried out only by trained maintenance personnel.)

Refer to "Disassembling/Reassembling the Valve and Actuator Sections" on the following page when removing the actuator section. Consult the table of tightening torques when mounting the actuator section on the valve section.

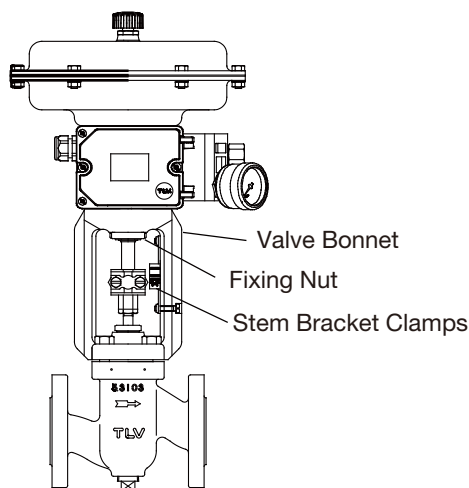


## Note

Be sure to coat all threaded portions of the valve seat and bolts with anti-seize.

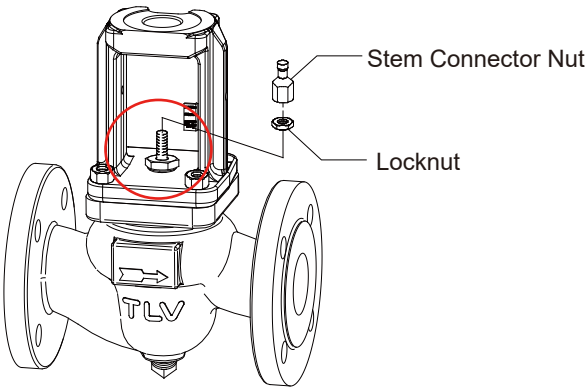
## Removing/Reattaching the Actuator (Positioner)

Part Name	During Disassembly	During Reassembly
Stem Bracket Bolt	Loosen stem bracket bolts and remove the stem bracket clamps connecting the actuator stem and stem connector nut	Consult the table of tightening torques and tighten to the proper torque
—	When an input signal is sent to the positioner, the actuator stem will ascend	—
Fixing Nut	Remove the fixing nut connecting the actuator and the valve bonnet while keeping the actuator stem in the raised position	Consult the table of tightening torques and tighten to the proper torque



**Detaching/Reattaching the Stem Connector Nut and Locknut**

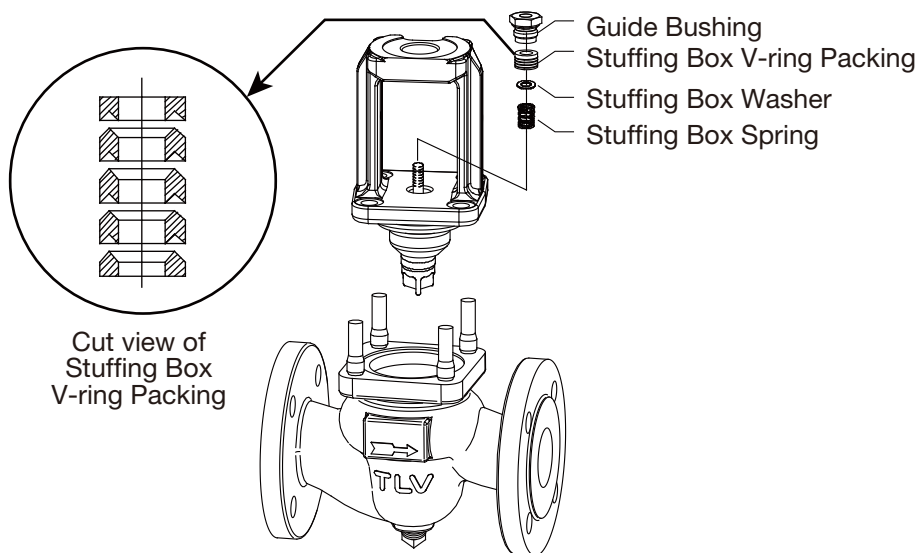
Part Name	During Disassembly	During Reassembly
Locknut, Stem Connector Nut	Loosen the locknut by holding the stem connector nut with a spanner <b>DO NOT disassemble with the valve plug in contact with the valve seat, make sure that the valve plug is slightly suspended</b>	Do not supply air to the actuator at a pressure of 0.6 MPaG or more Consult the table of tightening torques and tighten to the proper torque If the instructions given are not followed when reassembly is carried out, malfunctions such as insufficient lift (insufficient flow capacity) and/or insufficient closing force (valve leakage) may result: give the proper attention to the adjustment procedure



## Disassembling/Reassembling the Gland and its Components

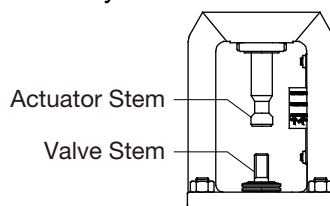
In the procedure below, first partially loosen only the guide bushing, and then remove the stem before removing the other parts. (The procedure is most easily performed if the guide bushing is loosened while it is attached to the valve body.)

Part Name	During Disassembly	During Reassembly
Guide Bushing	Remove with a socket wrench.	Consult the table of tightening torques and tighten to the proper torque.
Stuffing Box V-ring Packing	Pull up and off.	Make sure to reassemble the V-ring packing in the proper orientation. Coat the groove with heat-resistance grease (silicon grease). <b>reattach the V-ring packing with their grooves facing downward.</b>
Stuffing Box Washer, Stuffing Box Spring	Pull up and off.	Reinsert

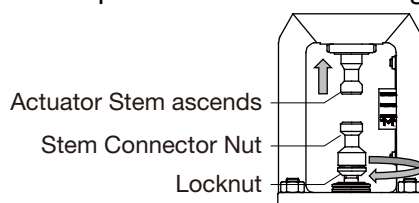


## Instructions for reverse action (air to open, fail closed) stroke adjustment

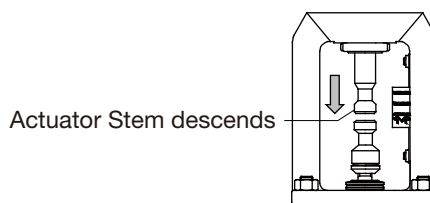
1. Make sure that the valve plug is securely seated in the valve seat.



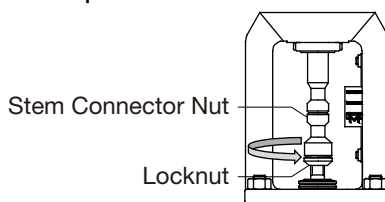
2. Supply the maximum air pressure (0.33 MPaG) of the spring range (e.g. 0.09 to 0.33 MPaG) to the actuator. (Refer to the nameplate, drawing or specification data sheet for the spring range.) With the actuator stem raised, screw the locknut and stem connector nut into the guide bushing as far as possible without touching the valve stem.



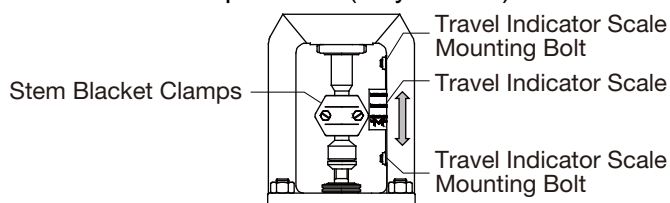
3. Supply the lower limit air pressure (0.09 MPaG) of the spring range (e.g. 0.09 to 0.33 MPaG) to the actuator. The actuator stem will descend. Be careful not to pinch your fingers.



4. Turn the stem connector nut until it comes into contact with the actuator stem, and turn the stem connector nut a further  $\frac{1}{4}$  turn to contact the actuator stem. Make sure that the valve plug is seated in the valve seat. Hold the stem connector nut with a spanner and tighten the locknut with a proper torque.

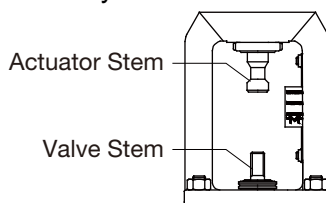


5. Shut off the air supply to the actuator. Be careful not to pinch your fingers.
6. Secure the stem connector nut and the actuator stem with the stem bracket clamps. Make sure to adjust the stem bracket clamps to 0% (fully closed) on the travel indicator scale.

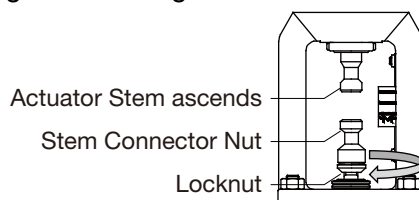


## Instructions for direct action (air to close, fail open) stroke adjustment

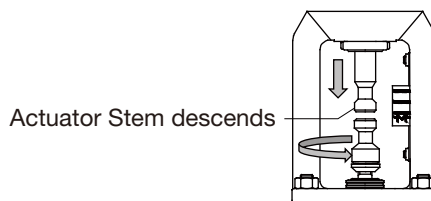
1. Make sure that the valve plug is securely seated in the valve seat.



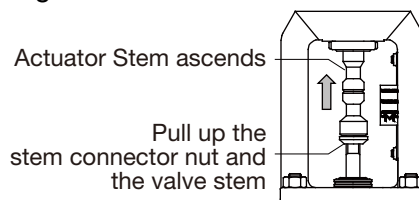
2. Screw the locknut and stem connector nut onto the valve stem until they are just short of coming into contact with the guide bushing.



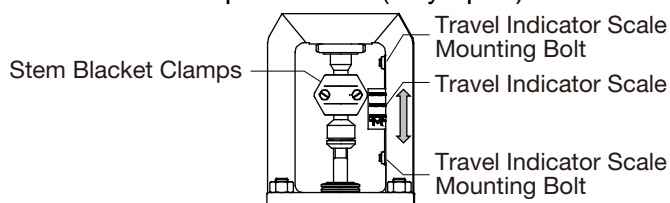
3. Supply the upper limit air pressure (0.1 MPaG) of the spring range (e.g. 0.02 to 0.1 MPaG) to the actuator. The actuator stem will descend. Be careful not to pinch your fingers.



4. Turn the stem connector nut until it comes into contact with the actuator stem, and turn the stem connector nut a further  $\frac{1}{4}$  turn to contact the actuator stem. Make sure that the valve plug is seated in the valve seat. Hold the stem connector nut securely in place with a tool such as a spanner and tighten the locknut. Be careful not to pinch your fingers.



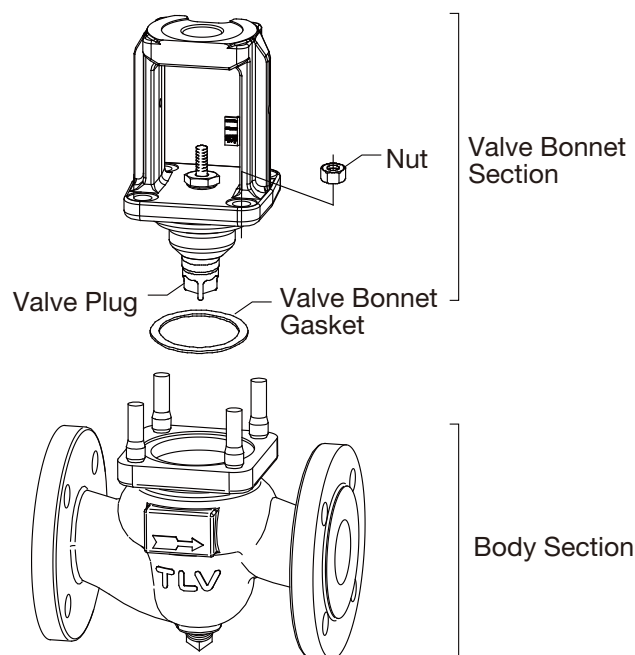
5. Shut off the air supply to the actuator. Be careful not to pinch your fingers.
6. Secure the stem connector nut and the actuator stem with the stem bracket clamps. Make sure to adjust the stem bracket clamps to 100% (fully open) on the travel indicator scale.





## Disassembling/Reassembling the Valve Bonnet Section


Part Name	During Disassembly	During Reassembly
Nut	Remove with a socket wrench	Consult the table of tightening torques and tighten to the proper torque, making sure to tighten evenly
Valve Bonnet	Pull up and off, being careful not to damage the valve plug or valve seat	Reattach, being careful not to damage the valve plug or valve seat; insert the bonnet securely into the gasket housing without tilting; <b>check to make sure that there is no catching or biting when the valve plug is seated in the valve seat, and that the valve plug is securely seated in the valve seat</b>
Valve Bonnet Gasket	Remove the gasket and clean sealing surfaces	Replace with a new gasket; make sure that the gasket does not protrude from the housing in the body; DO NOT coat with anti-seize



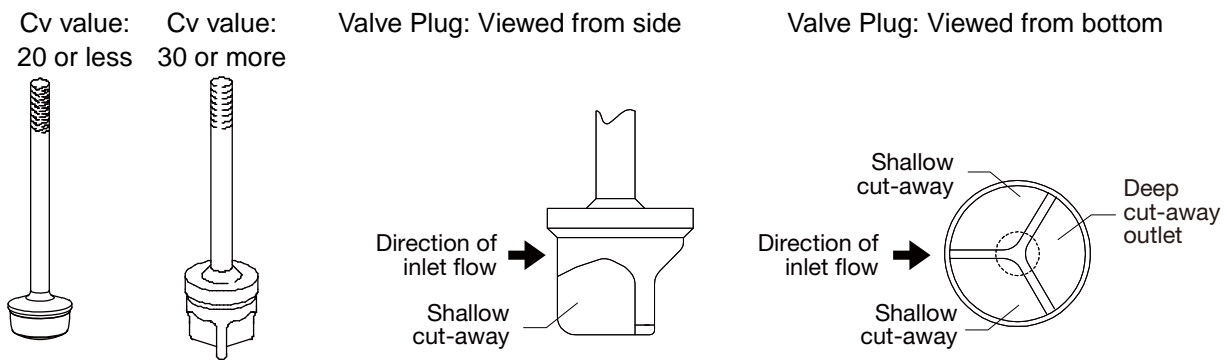
Disassembling/Reassembling the Valve Plug & Stem

After pulling out the valve plug, remove the loosened guide bushing, stuffing box V-ring packing, washer and coil spring.

Part Name	During Disassembly	During Reassembly
Valve Plug & Stem	—	When the Cv value is 30 or greater, be careful of the orientation of the valve wing-blades during reassembly; improper orientation can result in noise or erosion of the valve plug and/or valve seat

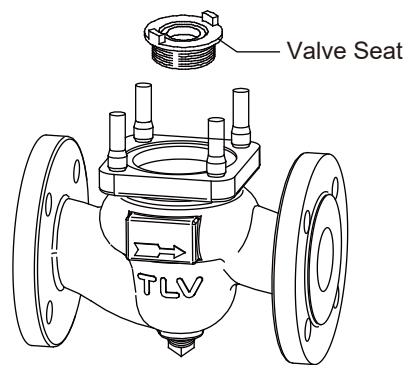
**Note**

Valve reassembly orientation for Cv values of 30 or greater. (When the Cv value is 20 or less, there is no designated reassembly orientation.)



Removing/Reinserting the Valve Seat (Special tool is required)

Part Name	During Disassembly	During Reassembly
Valve Seat	This procedure requires a special tool; contact TLV for details	Over-tightening could result in damage to the valve seat and body; consult the table of tightening torques and tighten to the proper torque



## Table of Tightening Torques

Part Name	Size (mm)	Torque (N·m)	Distance Across Flats (mm)
Guide Bushing	15 to 80	50	24
	100, 150	80	27
Valve Bonnet Nut	15 to 25	30	16 or 17 <sup>01</sup>
	40, 50	50	18 or 19 <sup>01</sup>
	65, 80	100	24
	100, 150	150	30
Valve Seat	15 to 25	170	Special tool required <sup>02</sup>
	40, 50	500	
	65, 80	1050	
	100	1550	
	150	2600	
Fixing Nut	15 to 150	150	Special tool required <sup>02</sup>
Stem Connector Nut, Locknut	15 to 80	50	16 or 17 <sup>01</sup>
	100, 150	120	24
Stem Bracket Bolt	175 cm <sup>203</sup>	5	8
	355, 750 cm <sup>2 03</sup>	9	9
Drain Plug <sup>04</sup>	15 to 150	50	—

<sup>01</sup>Size depends on bolt specifications.

<sup>02</sup>Contact TLV for details.

<sup>03</sup>Actuator area

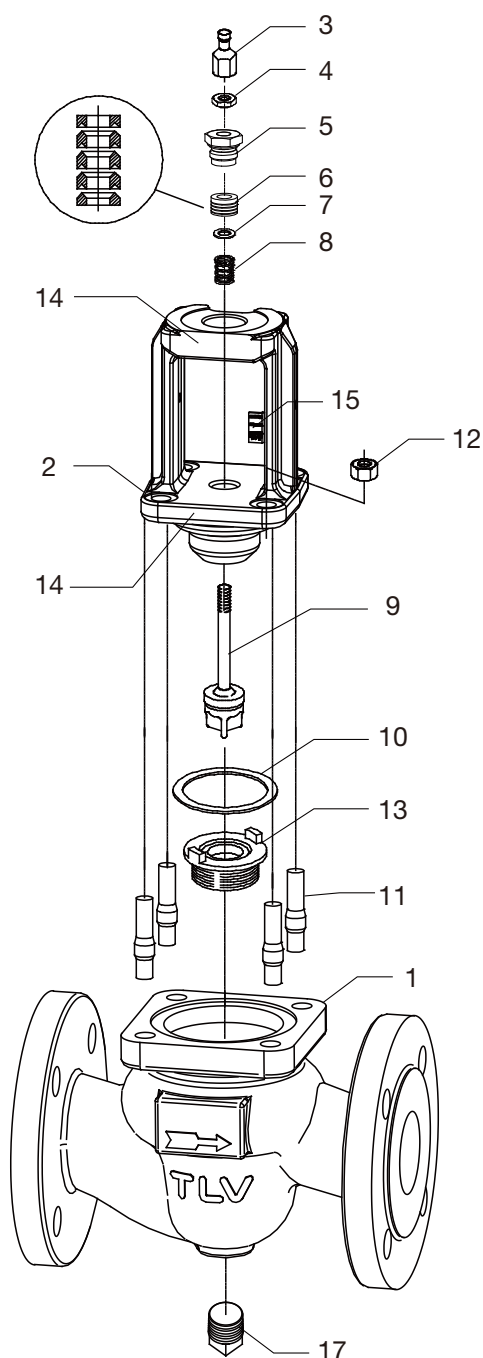
<sup>04</sup>RC(PT)<sup>1/2</sup>, other stands available. Torque values with sealing tape wrapped 3 to 3.5 turns around the threads



### Note

- Coat all threaded portions with anti-seize.
- If drawings or any other special documentation were supplied for the product, any torque given there takes precedence over the values shown here.

## Exploded View



No.	Part Name
1	Body
2	Valve Bonnet
3	Stem Connector Nut
4	Locknut
5	Guide Bushing
6	Stuffing Box V-ring Packing
7	Stuffing Box Washer
8	Stuffing Box Spring
9	Valve Plug & Stem <sup>01</sup>
10	Valve Bonnet Gasket
11	Bolt
12	Nut
13	Valve Seat <sup>02</sup>
14	Nameplate <sup>03</sup>
15	Travel Indicator Scale
16	Stem Bracket Clamps
17	Drain Plug <sup>04</sup>
18	Actuator Stem <sup>05</sup>
19	Fixing Nut <sup>05</sup>
20	Eye Bolt <sup>05</sup>

<sup>01</sup> The shape of the plug differs depend on the size and the Cv value

<sup>02</sup> A special tool is required for disassembly/reassembly

<sup>03</sup> Front (for models CV10-M2/CT20/CT20D): Model, size, date of manufacture, Back (for models CT20/CT20D): Spring range, Cv value, etc.

<sup>04</sup> Installed only on CT20 and CT20D

<sup>05</sup> Not shown

# Troubleshooting



## Caution

**When disassembling or removing the product, wait until the internal pressure equals atmospheric pressure and the surface of the product has cooled to room temperature.**

Disassembling or removing the product when it is hot or under pressure may lead to discharge of fluids, causing burns, other injuries or damage.

When the product fails to operate properly, use the following table to locate the cause and remedy.

Problem	Cause	Diagnosis	Remedy
Valve Leakage	The pressure of the air supply to the actuator or positioner is too high	Check the pressure of the air supply to the actuator and positioner and confirm the nameplate	Adjust the pressure of the air supply for the positioner to match the pressure in the product specifications Refer to the instruction manual for the positioner for zero point adjustment
	The positioner's zero point is miscalibrated	Check the actuator air supply pressure (on the positioner's pressure gauge) when the operation signal is at zero point	If the pressure on the pressure gauge is elevated, adjust the positioner's zero point (refer to the instruction manual for positioner)
	The inlet pressure for the product is too high	Check the inlet pressure for the product	Decrease the inlet pressure (The Cv value and the spring range need to be changed)
	The valve plug and valve seat are off-center	Move the valve plug & stem up and down and see if it catches	Reassemble the valve bonnet section correctly
	There is a problem with the sealing surfaces of the valve plug and valve seat	Check the valve plug and valve seat	Replace with a new valve plug & stem and valve seat

If the actuator or positioner does not operate properly, refer to the respective manuals for the actuator and positioner.

# TLV EXPRESS LIMITED WARRANTY

Subject to the limitations set forth below, TLV CO., LTD., a Japanese corporation ("**TLV**"), warrants that products which are sold by it, TLV International Inc. ("**TII**") or one of its group companies excluding TLV Corporation (a corporation of the United States of America), (hereinafter the "**Products**") are designed and manufactured by TLV, conform to the specifications published by TLV for the corresponding part numbers (the "**Specifications**") and are free from defective workmanship and materials. The party from whom the Products were purchased shall be known hereinafter as the "**Seller**". With regard to products or components manufactured by unrelated third parties (the "**Components**"), TLV provides no warranty other than the warranty from the third party manufacturer(s), if any.

## Exceptions to Warranty

This warranty does not cover defects or failures caused by:

1. improper shipping, installation, use, handling, etc., by persons other than TLV, TII or TLV group company personnel, or service representatives authorized by TLV; or
2. dirt, scale or rust, etc.; or
3. improper disassembly and reassembly, or inadequate inspection and maintenance by persons other than TLV or TLV group company personnel, or service representatives authorized by TLV; or
4. disasters or forces of nature or Acts of God; or
5. abuse, abnormal use, accidents or any other cause beyond the control of TLV, TII or TLV group companies; or
6. improper storage, maintenance or repair; or
7. operation of the Products not in accordance with instructions issued with the Products or with accepted industry practices; or
8. use for a purpose or in a manner for which the Products were not intended; or
9. use of the Products in a manner inconsistent with the Specifications; or
10. use of the Products with Hazardous Fluids (fluids other than steam, air, water, nitrogen, carbon dioxide and inert gases (helium, neon, argon, krypton, xenon and radon)); or
11. failure to follow the instructions contained in the TLV Instruction Manual for the Product.

## Duration of Warranty

This warranty is effective for a period of one (1) year after delivery of Products to the first end user. Notwithstanding the foregoing, asserting a claim under this warranty must be brought within three (3) years after the date of delivery to the initial buyer if not sold initially to the first end user.

ANY IMPLIED WARRANTIES NOT NEGATED HEREBY WHICH MAY ARISE BY OPERATION OF LAW, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE AND ANY EXPRESS WARRANTIES NOT NEGATED HEREBY, ARE GIVEN SOLELY TO THE INITIAL BUYER AND ARE LIMITED IN DURATION TO ONE (1) YEAR FROM THE DATE OF SHIPMENT BY THE SELLER.

## Exclusive Remedy

THE EXCLUSIVE REMEDY UNDER THIS WARRANTY, UNDER ANY EXPRESS WARRANTY OR UNDER ANY IMPLIED WARRANTIES NOT NEGATED HEREBY (INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE), IS **REPLACEMENT**; PROVIDED: (a) THE CLAIMED DEFECT IS

REPORTED TO THE SELLER IN WRITING WITHIN THE WARRANTY PERIOD, INCLUDING A DETAILED WRITTEN DESCRIPTION OF THE CLAIMED DEFECT AND HOW AND WHEN THE CLAIMED DEFECTIVE PRODUCT WAS USED; AND (b) THE CLAIMED DEFECTIVE PRODUCT AND A COPY OF THE PURCHASE INVOICE IS RETURNED TO THE SELLER, FREIGHT AND TRANSPORTATION COSTS PREPAID, UNDER A RETURN MATERIAL AUTHORIZATION AND TRACKING NUMBER ISSUED BY THE SELLER. ALL LABOR COSTS, SHIPPING COSTS, AND TRANSPORTATION COSTS ASSOCIATED WITH THE RETURN OR REPLACEMENT OF THE CLAIMED DEFECTIVE PRODUCT ARE SOLELY THE RESPONSIBILITY OF BUYER OR THE FIRST END USER. THE SELLER RESERVES THE RIGHT TO INSPECT ON THE FIRST END USER'S SITE ANY PRODUCTS CLAIMED TO BE DEFECTIVE BEFORE ISSUING A RETURN MATERIAL AUTHORIZATION. SHOULD SUCH INSPECTION REVEAL, IN THE SELLER'S REASONABLE DISCRETION, THAT THE CLAIMED DEFECT IS NOT COVERED BY THIS WARRANTY, THE PARTY ASSERTING THIS WARRANTY SHALL PAY THE SELLER FOR THE TIME AND EXPENSES RELATED TO SUCH ON-SITE INSPECTION.

#### **Exclusion of Consequential and Incidental Damages**

IT IS SPECIFICALLY ACKNOWLEDGED THAT THIS WARRANTY, ANY OTHER EXPRESS WARRANTY NOT NEGATED HEREBY, AND ANY IMPLIED WARRANTY NOT NEGATED HEREBY, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, DO NOT COVER, AND NEITHER TLV, TII NOR ITS TLV GROUP COMPANIES WILL IN ANY EVENT BE LIABLE FOR, INCIDENTAL OR CONSEQUENTIAL DAMAGES, INCLUDING, BUT NOT LIMITED TO LOST PROFITS, THE COST OF DISASSEMBLY AND SHIPMENT OF THE DEFECTIVE PRODUCT, INJURY TO OTHER PROPERTY, DAMAGE TO BUYER'S OR THE FIRST END USER'S PRODUCT, DAMAGE TO BUYER'S OR THE FIRST END USER'S PROCESSES, LOSS OF USE, OR OTHER COMMERCIAL LOSSES. WHERE, DUE TO OPERATION OF LAW, CONSEQUENTIAL AND INCIDENTAL DAMAGES UNDER THIS WARRANTY, UNDER ANY OTHER EXPRESS WARRANTY NOT NEGATED HEREBY OR UNDER ANY IMPLIED WARRANTY NOT NEGATED HEREBY (INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE) CANNOT BE EXCLUDED, SUCH DAMAGES ARE EXPRESSLY LIMITED IN AMOUNT TO THE PURCHASE PRICE OF THE DEFECTIVE PRODUCT. THIS EXCLUSION OF CONSEQUENTIAL AND INCIDENTAL DAMAGES, AND THE PROVISION OF THIS WARRANTY LIMITING REMEDIES HEREUNDER TO REPLACEMENT, ARE INDEPENDENT PROVISIONS, AND ANY DETERMINATION THAT THE LIMITATION OF REMEDIES FAILS OF ITS ESSENTIAL PURPOSE OR ANY OTHER DETERMINATION THAT EITHER OF THE ABOVE REMEDIES IS UNENFORCEABLE, SHALL NOT BE CONSTRUED TO MAKE THE OTHER PROVISIONS UNENFORCEABLE.

#### **Exclusion of Other Warranties**

THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, AND ALL OTHER WARRANTIES, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE EXPRESSLY DISCLAIMED.

#### **Severability**

Any provision of this warranty which is invalid, prohibited or unenforceable in any jurisdiction shall, as to such jurisdiction, be ineffective to the extent of such invalidity, prohibition or unenforceability without invalidating the remaining provisions hereof, and any such invalidity, prohibition or unenforceability in any such jurisdiction shall not invalidate or render unenforceable such provision in any other jurisdiction.

## Service

For Service or Technical Assistance: Contact your TLV representative or your regional TLV office.

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