



Manufacturer

TLV CO., LTD.

Kakogawa, Japan

is approved by LRQA Ltd. to ISO 9001/14001



Instruction Manual

Free Float Steam Trap with Bimetal

FJ32-B

QuickTrap®

J32-B

Trap Unit

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Introduction

Thank you for purchasing the TLV free float steam trap.

This product has been thoroughly inspected before being shipped from the factory. When the product is delivered, before doing anything else, check the specifications and external appearance to make sure nothing is out of the ordinary. Also be sure to read this manual carefully before use and follow the instructions to be sure of using the product properly.

This free float steam trap uses a two-bolt flange and three-point seating for a precision-ground float, increasing heating efficiency and reducing manpower requirements for maintenance. The two-bolt flange allows the trap to be installed in either horizontal or vertical piping. This flexibility greatly reduces the time required for installation, removal, repair and maintenance.

This free float steam trap is suitable for steam mains or branches for superheated or saturated steam and tracing lines, where extremely small amounts of condensate are generated, automatically discharging condensate at slightly lower than saturation temperature. The product is equipped with a built-in automatic air vent, rapidly discharging large amount of condensate and air at startup, which reduces start-up time significantly.

If detailed instructions for special order specifications or options not contained in this manual are required, please contact TLV for full details.

This instruction manual is intended for use with the model(s) listed on the front cover. It is necessary not only for installation, but for subsequent maintenance, disassembly/reassembly and troubleshooting. Please keep it in a safe place for future reference.

Safety Considerations


- Read this section carefully before use and be sure to follow the instructions.
- Installation, inspection, maintenance, repairs, disassembly, adjustment and valve opening/closing should be carried out only by trained maintenance personnel.
- The precautions listed in this manual are designed to ensure safety and prevent equipment damage and personal injury. For situations that may occur as a result of erroneous handling, three different types of cautionary items are used to indicate the degree of urgency and the scale of potential damage and danger: DANGER, WARNING and CAUTION.
- The three types of cautionary items above are very important for safety: be sure to observe all of them as they relate to installation, use, maintenance and repair. Furthermore, TLV accepts no responsibility for any accidents or damage occurring as a result of failure to observe these precautions.

Symbols

| | |
|--|---|
| | Indicates a DANGER, WARNING or CAUTION item. |
| | Indicates an urgent situation which poses a threat of death or serious injury |
| | Indicates that there is a potential threat of death or serious injury |
| | Indicates that there is a possibility of injury or equipment/product damage |

| | |
|--|---|
| | <p>NEVER apply direct heat to the float. The float may explode due to increased internal pressure, causing accidents leading to serious injury or damage to property and equipment.</p> |
| | <p>Install properly and DO NOT use this product outside the recommended operating pressure, temperature and other specification ranges. Improper use may result in such hazards as damage to the product or malfunctions that may lead to serious accidents. Local regulations may restrict the use of this product to below the conditions quoted.</p> <p>DO NOT use this product in excess of the maximum operating pressure differential. Such use could make discharge impossible (blocked).</p> <p>Take measures to prevent people from coming into direct contact with product outlets. Failure to do so may result in burns or other injury from the discharge of fluids.</p> |

Continued on the next page

| | |
|--|--|
|  CAUTION | <p>When disassembling or removing the product, wait until the internal pressure equals atmospheric pressure and the surface of the product has cooled to room temperature. Disassembling or removing the product when it is hot or under pressure may lead to discharge of fluids, causing burns, other injuries or damage.</p> |
| | <p>Be sure to use only the recommended components when repairing the product, and NEVER attempt to modify the product in any way. Failure to observe these precautions may result in damage to the product and burns or other injury due to malfunction or the discharge of fluids.</p> |
| | <p>Use only under conditions in which no freeze-up will occur. Freezing may damage the product, leading to fluid discharge, which may cause burns or other injury.</p> |
| | <p>Use only under conditions in which no water hammer will occur. The impact of water hammer may damage the product, leading to fluid discharge, which may cause burns or other injury.</p> |
| | <p>Always wear eye protection and heat-resistant gloves when operating the blowdown valve. Failure to do so may result in burns or other injury.</p> |
| | <p>When operating the blowdown valve, stand to the side well clear of the outlet to avoid contact with internal fluids that will be discharged. Operate the valve slowly and surely, taking care to avoid the area from which internal fluids are discharged and any fluids deflected off piping or the ground etc. Failure to do so may result in burns or other injury.</p> |
| | <p>Do not tighten the BD2 valve or the BD2 valve seat in excess of the appropriate tightening torque. Over-tightening may cause breakage to threaded portions, which may cause burns, other injuries or damage.</p> |
| | <p>Do not excessively loosen the BD2 valve when opening the blowdown valve. The valve stopper pin installed to prevent the BD2 valve from being removed may break and internal pressure may result in the BD2 valve being blown off, leading to injuries, damage and fluid discharge, causing burns.</p> |

Checking the Piping

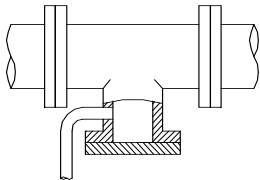
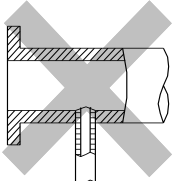
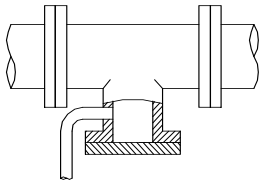
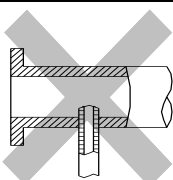
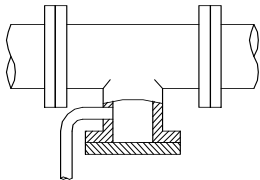
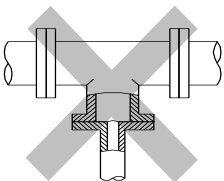
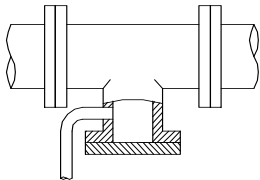
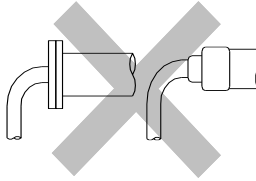


Use only under conditions in which no water hammer will occur.

The impact of water hammer may damage the product, leading to fluid discharge, which may cause burns or other injury.

Check to make sure that the pipes to be connected to the product have been installed properly.

1. Is the pipe diameter suitable?
2. Is the trap unit installed horizontally?
3. Has sufficient space been secured for maintenance?
4. Have isolation valves been installed at the inlet and outlet? If the outlet is subject to back pressure, has a check valve (TLV-CK) been installed?
5. Is the inlet pipe as short as possible, with as few bends as possible, and installed so the liquid will flow naturally down into the product?
6. Has the piping work been done correctly, as shown in the figures below?
7. Using the appropriate tools, have the screws been tightened enough?

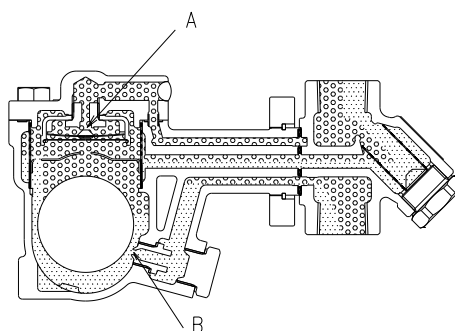
| Requirement | Correct | Incorrect |
|--|---|--|
| Install catchpot with the proper diameter. |  |  Diameter is too small. |
| Make sure the flow of condensate is not obstructed. |  |  Diameter is too small and inlet protrudes into pipe interior. |
| To prevent rust and scale from flowing into the trap, the inlet pipe should be connected 25 to 50 mm (1 to 2 in) above the base of the T-pipe. |  |  Rust and scale flow into the trap with the condensate. |
| When installing on the blind end, make sure the flow of condensate is not obstructed. |  |  Condensate collects in the pipe. |

Operation

Principles of air and condensate discharge:

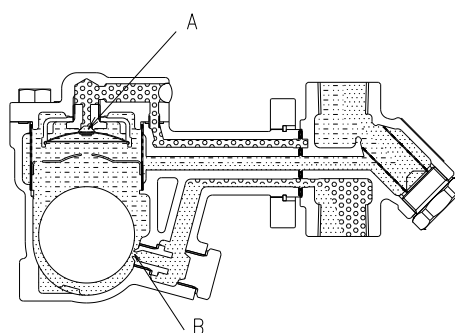
1. Air and Cold Condensate Discharge at Startup

At startup, before steam is supplied, the system is cold and the bimetal plate is flexed downward, keeping the air vent valve (A) open. This allows for the rapid discharge of air through vent (A) and cold condensate through orifice (B) when steam is first supplied to the system.



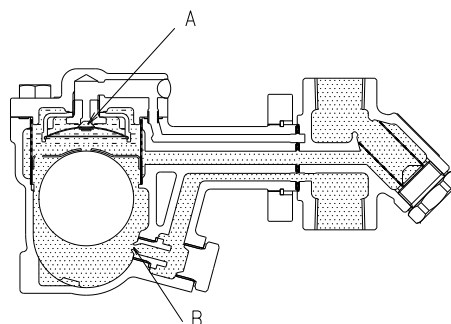
2. Condensate Discharge

After the discharge of initial air and cold condensate, the heat of the inflowing steam and condensate cause the bimetal plate to flex upward, closing the air vent valve (A). The rising condensate level causes the float to rise due to buoyancy, opening the orifice (B) and allowing condensate to be discharged. The flexed bimetal keeps the valve closed while in normal operation.



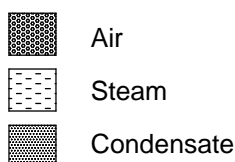
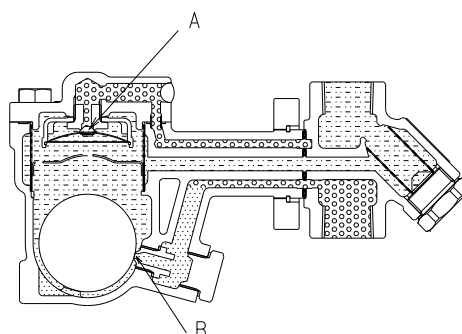
3. Discharge of Large Quantities of Condensate

Increases in the condensate inflow rate cause the condensate level in the trap to rise. The float consequently rises and enlarges the opening of the orifice (B), allowing more condensate to be discharged. In this manner, continuous condensate discharge occurs while the opening size of the orifice varies depending on the condensate flow rate.




4. Closed Position

When the condensate flow rate decreases, the float falls as condensate is discharged, closing off the orifice (B). A water seal is maintained at all times over the orifice (B) to prevent steam loss.

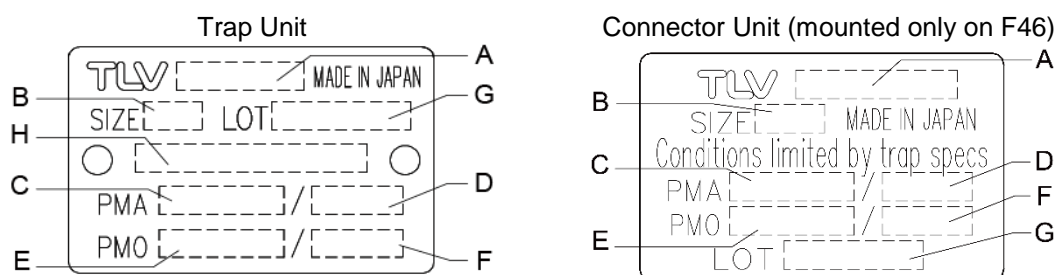


Specifications

| | |
|--|--|
|  CAUTION | Install properly and DO NOT use this product outside the recommended operating pressure, temperature and other specification ranges. Improper use may result in such hazards as damage to the product or malfunctions that may lead to serious accidents. Local regulations may restrict the use of this product to below the conditions quoted. |
| | DO NOT use this product in excess of the maximum operating pressure differential. Such use could make discharge impossible (blocked). |
| | Use only under conditions in which no freeze-up will occur. Freezing may damage the product, leading to fluid discharge, which may cause burns or other injury. |

Refer to the product nameplate for detailed specifications.

The specifications displayed on each nameplate apply only to the unit on which it is mounted. When a trap unit is installed on a connector unit and the PMA/TMA and/or PMO/TMO values displayed on the two nameplates differ, the specifications for the assembled products are restricted to the lower values.



| | |
|---|--------------------------------------|
| A | Model |
| B | Nominal Diameter |
| C | Maximum Allowable Pressure (PMA)* |
| D | Maximum Allowable Temperature (TMA)* |
| E | Maximum Differential Pressure (PMX) |
| F | Maximum Operating Temperature (TMO) |
| G | Production Lot No. |
| H | Valve No.** |

*Maximum allowable pressure (PMA) and maximum allowable temperature (TMA) are PRESSURE SHELL DESIGN CONDITIONS, **NOT** OPERATING CONDITIONS.

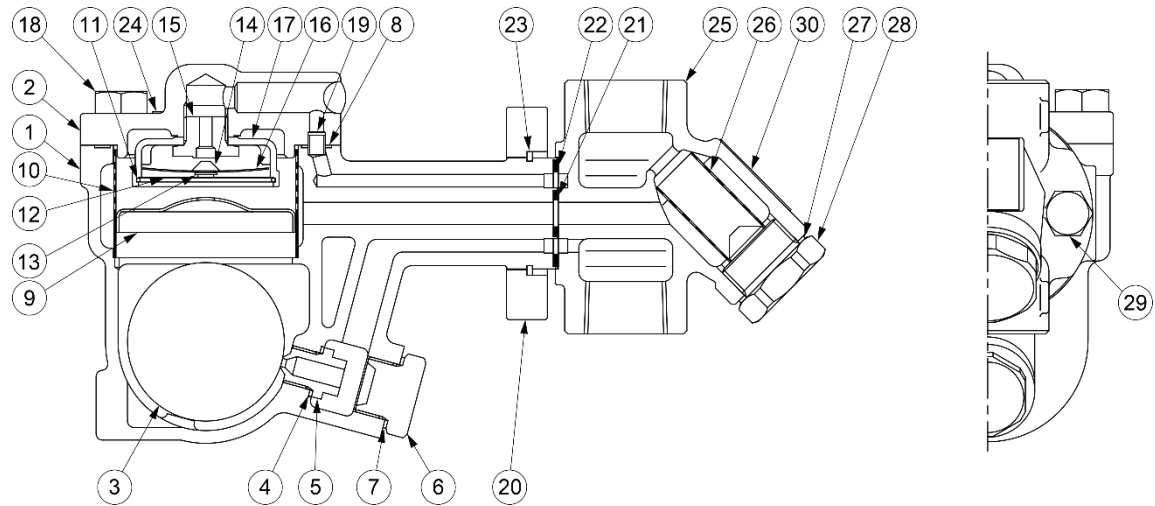
**Valve No. is displayed for products with options. This item is omitted from the nameplate when there are no options.

Compatibility

The FJ32-B QuickTrap employs connector unit F46 and is not compatible with QuickTrap models using connector unit F46J. The J32-B trap unit is compatible with trap stations (V1/V2/V1P/V2P Series) and Quick Station QS10, and can also be installed on connector unit F32.

The unit name is embossed on the connector body.

Configuration




| No | Part Name | Trap Unit* | Connector Unit** | Maintenance Kit | Repair Kit | Float |
|----|------------------------|------------|------------------|-----------------|------------|-------|
| 1 | Trap Body | ✓ | | | | |
| 2 | Cover | ✓ | | | | |
| 3 | Float | ✓ | | | | ✓ |
| 4 | Orifice Gasket | ✓ | | ✓ | ✓ | |
| 5 | Orifice | ✓ | | | ✓ | |
| 6 | Orifice Plug | ✓ | | | | |
| 7 | Orifice Plug Gasket | ✓ | | ✓ | ✓ | |
| 8 | Cover Gasket | ✓ | | ✓ | ✓ | |
| 9 | Float Cover | ✓ | | | ✓ | |
| 10 | Screen | ✓ | | | ✓ | |
| 11 | Spring Clip | ✓ | | | ✓ | |
| 12 | Screen | ✓ | | | ✓ | |
| 13 | Spring Clip | ✓ | | | ✓ | |
| 14 | Air Vent Valve Plug | ✓ | | | ✓ | |
| 15 | Air Vent Valve Seat | ✓ | | | ✓ | |
| 16 | Bimetal | ✓ | | | ✓ | |
| 17 | Bimetal Case | ✓ | | | | |
| 18 | Cover Bolt | ✓ | | | | |
| 19 | Connector | ✓ | | | | |
| 20 | Connector Flange | ✓ | | | | |
| 21 | Inner Connector Gasket | ✓ | | ✓ | ✓ | |
| 22 | Outer Connector Gasket | ✓ | | ✓ | ✓ | |
| 23 | Connector Ring | ✓ | | | | |
| 24 | Nameplate | ✓ | | | | |
| 25 | Connector Body | | ✓ | | | |
| 26 | Screen | | ✓ | | ✓ | |
| 27 | Screen Holder Gasket | | ✓ | ✓ | ✓ | |
| 28 | Screen Holder | | ✓ | | | |
| 29 | Connector Bolt | ✓ | | | | |
| 30 | Nameplate | | ✓ | | | |

*J32-B

**F46

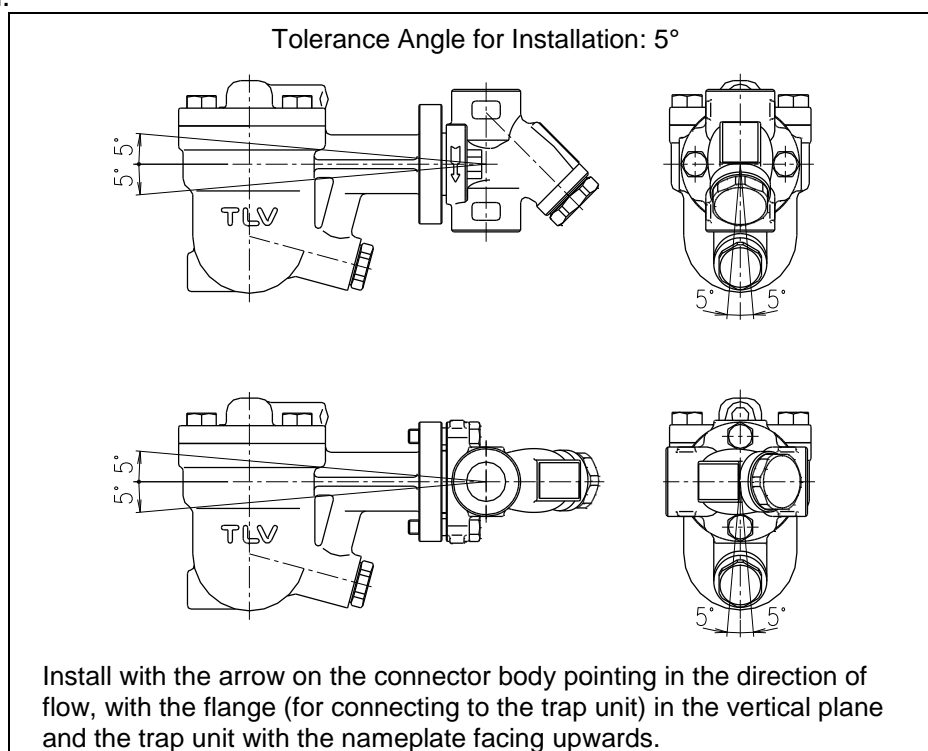
Installation

| | |
|--|---|
|  CAUTION | <p>Install properly and DO NOT use this product outside the recommended operating pressure, temperature and other specification ranges. Improper use may result in such hazards as damage to the product or malfunctions that may lead to serious accidents. Local regulations may restrict the use of this product to below the conditions quoted.</p> <p>Take measures to prevent people from coming into direct contact with product outlets. Failure to do so may result in burns or other injury from the discharge of fluids.</p> |
|--|---|

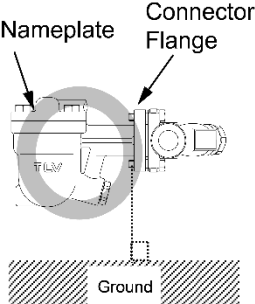
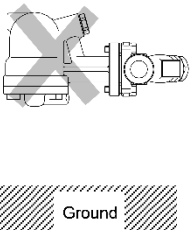
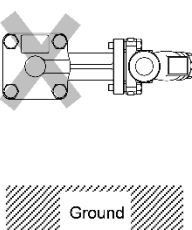
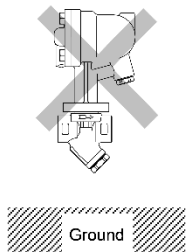
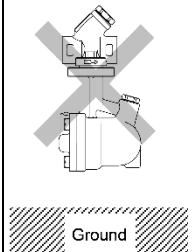
Installation, inspection, maintenance, repairs, disassembly and adjustment and valve opening/closing should be carried out only by trained maintenance personnel.

1. Before installation, be sure to remove all protective seals.
2. Before installing the product, blow out the inlet piping to remove any piping scraps, dirt and oil. Close the inlet valve after blowdown.
3. Install the connector body so that the arrow is pointing in the direction of flow.
4. The connector body has no restrictions on installation orientation except for the following conditions: the flange face (for connecting to the trap unit) must be in the vertical plane, and the trap unit must be installed with the nameplate facing upwards.
5. The trap unit must be inclined no more than 5° horizontally and front-to-back.
6. Install a condensate outlet valve and outlet piping.
7. Open the inlet and outlet valves and ensure that the product functions properly.

If there is a problem, determine the cause using the “Troubleshooting” section in this manual.

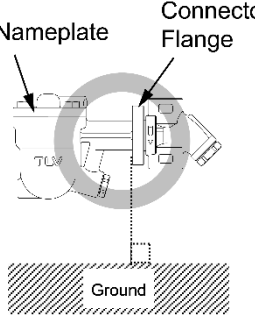
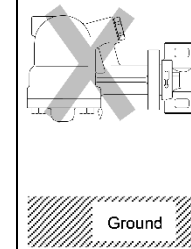
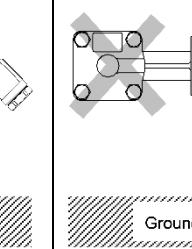


Installation Examples: Horizontal Piping

| Correct | Incorrect | | | |
|---|---|---|---|---|
| | Nameplate is not facing upwards | | Connector Flange is not in the vertical plane | |
|  |  |  |  |  |

Note: If the product is installed incorrectly, it may not be possible to obtain the specified performance. There is also a risk of serious accidents on the outlet (secondary) side. The examples shown here are only a selection, and are exclusively for explanation purposes.

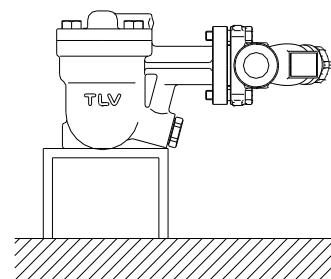
Installation Examples: Vertical Piping

| Correct | Incorrect | |
|---|---|---|
| | Nameplate is not facing upwards. | |
|  |  |  |


Note: If the product is installed incorrectly, it may not be possible to obtain the specified performance. There is also a risk of serious accidents on the outlet (secondary) side. The examples shown here are only a selection, and are exclusively for explanation purposes.

Note for Screwed Connection:

When products with screwed connections are installed on horizontal piping, there is a danger that the weight of the trap unit will cause the connector body to rotate on the pipe, putting the trap mechanism out of the horizontal plane. To prevent this, tighten the screws securely. In cases where the product is affected by vibrations or by external contact, it is recommended that the trap unit should be supported to prevent rotation (sample support shown to the right).



Maintenance

| | |
|--|--|
|  CAUTION | Take measures to prevent people from coming into direct contact with product outlets. Failure to do so may result in burns or other injury from the discharge of fluids. |
| | Be sure to use only the recommended components when repairing the product, and NEVER attempt to modify the product in any way. Failure to observe these precautions may result in damage to the product and burns or other injury due to malfunction or the discharge of fluids. |

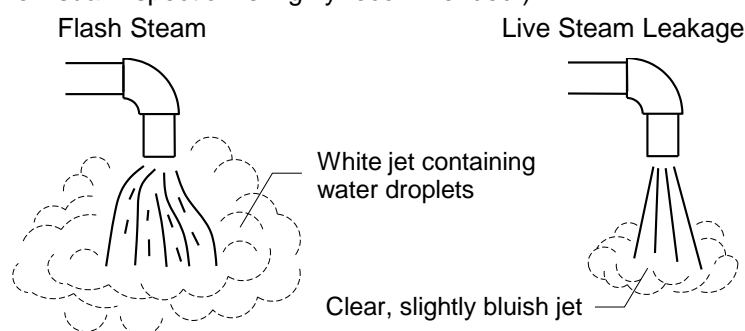
Operational Check

A visual inspection of the following items should be done on a daily basis to determine whether the product is operating properly or has failed. Periodically (at least biannually) the operation should also be checked by using diagnostic equipment such as a stethoscope, thermometer, TLV Pocket TrapMan or TrapMan.

If the product should fail, it may cause damage to piping and equipment, resulting in faulty or low quality products or losses due to steam leakage.

| | |
|------------------------------------|---|
| Normal: | Condensate is discharged continuously, together with flash steam, and the sound of flow can be heard. If there is very little condensate, there is almost no sound of flow. |
| Blocked: (Discharge Impossible) | No condensate is discharged. The product is quiet and makes no noise, and the surface temperature of the product is low. |
| Blowing: | Live steam continually flows from the outlet and there is a continuous metallic sound. |
| Steam Leakage: | Live steam is discharged through the product outlet together with condensate, accompanied by a high-pitched sound. |

(When conducting a visual inspection, flash steam is sometimes mistaken for steam leakage. For this reason, the use of a steam trap diagnostic instrument - such as TLV TrapMan - in conjunction with the visual inspection is highly recommended.)



Parts Inspection

When parts have been removed, or during periodic inspections, use the following table to inspect the parts and replace any that are found to be defective.

| Procedure | |
|----------------------|--|
| Gaskets: | Check for warping or scratches |
| Screens: | Check for clogging or corrosion |
| Air Vent (Bimetal): | Check for scratches |
| Air Vent Valve Seat: | Check for scratches |
| Float: | Check for scratches or dents |
| Body Interior: | Check for build-up |
| Orifice Opening: | Check for dirt, oil film wear or scratches |

Disassembly/Reassembly

| | |
|----------------|--|
| WARNING | NEVER apply direct heat to the float. The float may explode due to increased internal pressure, causing accidents leading to serious injury or damage to property and equipment. |
| CAUTION | When disassembling or removing the product, wait until the internal pressure equals atmospheric pressure and the surface of the product has cooled to room temperature. Disassembling or removing the product when it is hot or under pressure may lead to discharge of fluids, causing burns, other injuries or damage. |

Use the following procedures to remove components. Use the same procedures in reverse to reassemble.

(Installation, inspection, maintenance, repairs, disassembly, adjustment and valve opening/closing should be carried out only by trained maintenance personnel.)

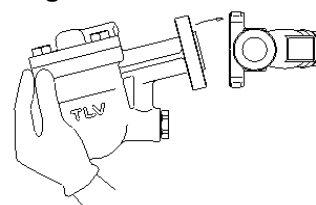
Detaching/Reattaching the Trap Unit and Connector Body

| Part | During Disassembly | During Reassembly |
|-------------------------|--|---|
| Connector Bolts 26 | Remove with a socket wrench | Consult the table of tightening torques and tighten to the proper torque |
| Trap Unit 1 | Remove the trap unit | Follow the special instructions below (see fig. A) |
| Connector Gaskets 21,22 | Remove with a scraper without scratching the seating surface of the trap body. | Make sure there are no pieces of the old gasket left on the sealing surfaces of the body and then reattach; Be careful not to drop the new gasket |

Attaching the Trap Unit to the Connector Body (Figure A)

1. If attaching a new trap unit, be sure to remove the protective cap from the connector flange. Be careful not to drop the gaskets when removing the cap.
2. Grasp the end of the trap unit and align its gasket housing with the indentation on the connector body.
3. Once aligned, insert and finger tighten the connector bolts.
Verify that the trap unit is within the allowable inclination.

Figure A

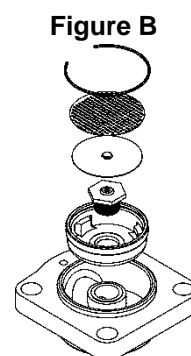


Detaching/Reattaching the Cover

| Part | During Disassembly | During Reassembly |
|----------------|--|---|
| Cover Bolt 18 | Remove with a socket wrench | Consult the table of tightening torques and tighten to the proper torque |
| Cover 2 | Remove by lifting up and off | Make sure there are no pieces of the old gasket on the sealing surfaces, align the cover with the body and connector and reattach |
| Connector 19 | Remove the connector | Reinsert it into hole in body |
| Cover Gasket 8 | Remove the gasket and clean sealing surfaces | Replace with a new gasket |

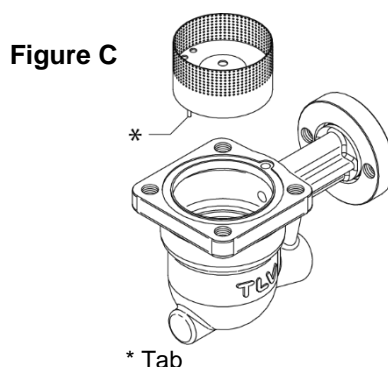
Disassembly/Reassembly of Components Inside the Cover

| Part | During Disassembly | During Reassembly |
|--|--|--|
| Spring Clip 11 | Pinch the insides together and remove from the cover | Insert it securely into the groove |
| Screen 12 | Remove, being careful not to misshape | Replace, being careful not to misshape |
| Bimetal 16/ Air Vent Valve 14,15 / Spring Clip 13 | Remove air vent parts from cover | Make sure to reinsert in the proper orientation (Fig. B) |
| Air Vent Valve Seat 15 | Remove with a socket wrench | Consult the table of tightening torques and tighten to the proper torque |
| Bimetal Case 17 | Remove from the cover | Place it in the cover |



Disassembly/Reassembly of Components Inside the Trap Body

| Part | During Disassembly | During Reassembly |
|------------------------------|---|--|
| Float Cover & Screen 9,10 | Lift straight up and out while rocking slowly | Align the arrows on the float cover/screen and the body, insert with the tab on the bottom fitting into the slot in the body; make sure the screen does not stick out out of the body (Figure C) |
| Float 3 | Remove, being careful not to scratch the polished surface | Insert, being careful not to scratch the polished surface |
| Orifice Plug 6 | Remove with a socket wrench | Consult the table of tightening torques and tighten to the proper torque |
| Orifice Plug Gasket 7 | Remove the gasket and clean sealing surfaces | Replace with a new gasket; coat surfaces with anti-seize |
| Orifice 5 | Remove with a socket wrench | Consult the table of tightening torques and tighten to the proper torque |
| Orifice Gasket 4 | Remove the gasket and clean sealing surfaces | Replace with a new gasket; coat surfaces with anti-seize |



Disassembly/Reassembly of Components Inside the Connector Body

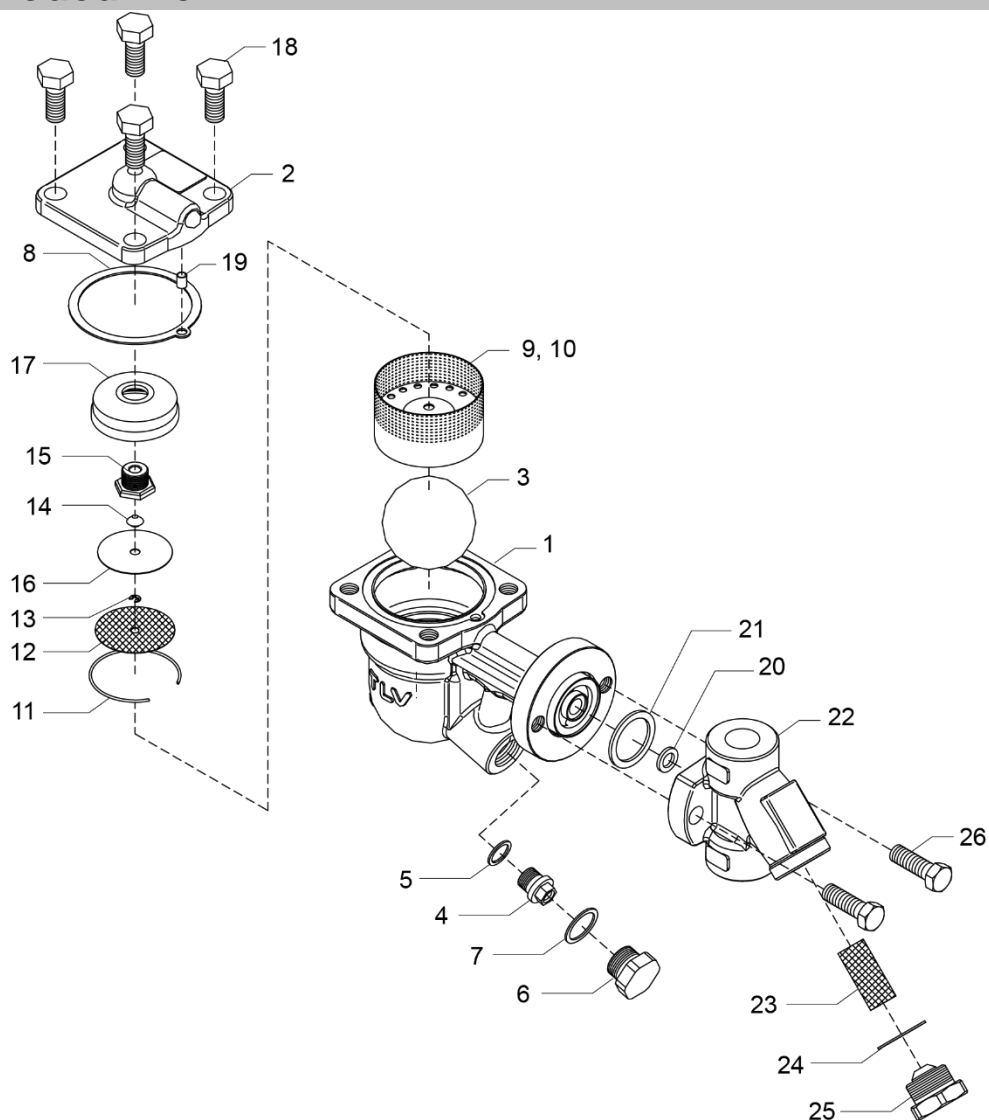
| Part | During Disassembly | During Reassembly |
|----------------------------|--|--|
| Screen Holder 25 | Remove with a socket wrench | Consult the table of tightening torques and tighten to the proper torque |
| Screen Holder Gasket 24 | Remove the gasket and clean sealing surfaces | Replace with a new gasket; coat surfaces with anti-seize |
| Screen 20 | Remove with a needle-nose pliers | Insert securely into the connector body |

Table of Tightening Torques

| Part Name | Torque | | Distance Across Flats | |
|--|--------|----------|-----------------------|-----------------------------------|
| | N·m | (lbf·ft) | mm | (in) |
| Orifice 5 | 30 | (22) | 10 | (³ / ₈) |
| Orifice Plug 6 | 80 | (59) | 24 | (¹⁵ / ₁₆) |
| Air Vent Valve Seat 15 | 30 | (22) | 17 | (²¹ / ₃₂) |
| Cover Bolt 18 | 50 | (37) | 16 | (⁵ / ₈) |
| Screen Holder 25 | 150 | (110) | 38 | (1 ¹ / ₂) |
| Bolt 26 (Trap Body 1/Connector Body 22) | 39 | (28) | 14 | (⁹ / ₁₆) |

NOTE: -Coat all threaded portions with anti-seize. (1 N·m ≈ 10 kg·cm)
 -If drawings or other special documentation were supplied for the product, any torque given there takes precedence over values shown here.

Exploded View



| No | Name | No | Name |
|----|---------------------|----|------------------------|
| 1 | Trap Body | 14 | Air Vent Valve Plug |
| 2 | Cover | 15 | Air Vent Valve Seat |
| 3 | Float | 16 | Bimetal |
| 4 | Orifice | 17 | Bimetal Case |
| 5 | Orifice Gasket | 18 | Cover Bolt |
| 6 | Orifice Plug | 19 | Connector |
| 7 | Orifice Plug Gasket | 20 | Inner Connector Gasket |
| 8 | Cover Gasket | 21 | Outer Connector Gasket |
| 9 | Float Cover | 22 | Connector Body |
| 10 | Screen | 23 | Screen |
| 11 | Spring Clip | 24 | Screen Holder Gasket |
| 12 | Screen | 25 | Screen Holder |
| 13 | Spring Clip | 26 | Connector Bolt |

No. 1 – 21, 26: Trap Unit

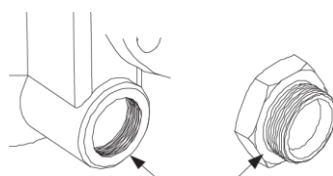
No. 22 – 25: Connector Unit

Instructions for Plug/Holder Disassembly and Reassembly

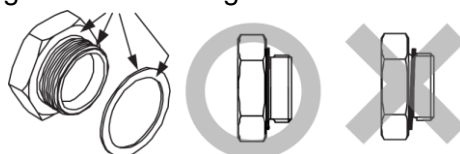
The seal on the threaded plugs/holders found on TLV products is formed by a flat metal gasket. There are various installation orientations for the gaskets, such as horizontal, diagonal and downward, and the gasket may be pinched in the thread recesses during assembly.

Instructions for Disassembly and Reassembly

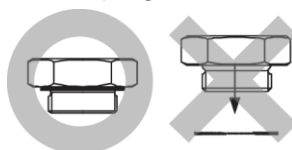
1. Remove the plug/holder using a tool of the specified size (distance across flats).
2. The gasket should not be reused. Be sure to replace it with a new gasket.
3. Clean the gasket surfaces of the plug/holder and the product body using a rag and/or cleaning agents, then check to make sure the surfaces are not scratched or deformed.



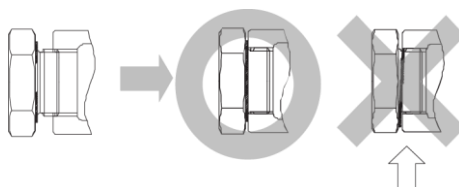
4. Coat both the gasket surface of the plug/holder and the threads of the plug/holder with anti-seize, then press the gasket onto the center of the gasket surface of the plug/holder, making sure the anti-seize affixes the gasket tightly to the plug/holder. Check to make sure the gasket is not caught in the recesses of the threads.



5. Hold the plug/holder upside down to make sure that the anti-seize makes the gasket stick to the plug/holder even when the plug/holder is held upside down.



6. Screw the plug/holder by hand into the product body while making sure that the gasket remains tightly affixed to the center of the gasket surface of the plug/holder. Make sure the entire gasket is making contact with the gasket surface of the product body. It is important at this point to make sure the gasket is not pinched in the thread recesses of the plug/holder.



7. Tighten the plug/holder to the proper torque.
8. Next, begin the supply of steam and check to make sure there is no leakage from the part just tightened. If there is leakage, immediately close the inlet valve and, if there is a bypass valve, take the necessary steps to release any residual pressure. After the surface of the product cools to room temperature, repeat the procedure beginning from step 1.

Troubleshooting



When disassembling or removing the product, wait until the internal pressure equals atmospheric pressure and the surface of the product has cooled to room temperature.

Disassembling or removing the product when it is hot or under pressure may lead to discharge of fluids, causing burns, other injuries or damage.

If the product fails to operate properly, use the following table to locate the cause and remedy.

| Problem | Cause | Remedy |
|--|---|--|
| No condensate is discharged (blocked) or discharge is poor | The float is damaged or filled with condensate | Replace with a new float |
| | The orifice opening, screen or piping are clogged with rust and scale | Clean parts |
| | The bimetal is scratched or damaged | Replace with a new bimetal |
| | The product operating pressure exceeds the maximum specified pressure or there is insufficient pressure differential between the product inlet and outlet | Compare specifications and actual operating conditions |
| | Steam locking has occurred | Perform a bypass blowdown or close the trap inlet valve and allow the trap to cool |
| Steam is discharged or leaks from the outlet (blowing) (steam leakage) | Build-up on the seating surface of the orifice or rust and scale build-up beneath the float | Clean parts |
| | Scratches on the orifice | Replace with a new orifice |
| | The float is misshapen or has surface build-up | Clean or replace with a new float |
| | Improper installation orientation | Correct the installation |
| | The bimetal air vent valve surface and/or the air vent valve seat are scratched or have surface build-up | Clean or replace with a new bimetal/air vent valve seat |
| | The bimetal is damaged | Replace with a new bimetal |
| Steam is leaking from a place other than the outlet | Trap vibration | Lengthen the inlet piping and fasten it securely |
| | Gasket deterioration or damage | Replace with a new gasket |
| Float frequently becomes damaged | Improper tightening torques were used | Tighten to the proper torque |
| | Water hammer has occurred | Study and correct the piping |

NOTE: When replacing parts with new, use the parts list for reference, and replace with parts from the maintenance kit, repair kit, etc. Please note that replacement parts are only available as part of a replacement parts kit.

TLV EXPRESS LIMITED WARRANTY

Subject to the limitations set forth below, TLV CO., LTD., a Japanese corporation (“**TLV**”), warrants that products which are sold by it, TLV International Inc. (“**TII**”) or one of its group companies excluding TLV Corporation (a corporation of the United States of America), (hereinafter the “**Products**”) are designed and manufactured by TLV, conform to the specifications published by TLV for the corresponding part numbers (the “**Specifications**”) and are free from defective workmanship and materials. The party from whom the Products were purchased shall be known hereinafter as the “**Seller**”. With regard to products or components manufactured by unrelated third parties (the “**Components**”), TLV provides no warranty other than the warranty from the third party manufacturer(s), if any.

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This warranty does not cover defects or failures caused by:

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2. dirt, scale or rust, etc.; or
3. improper disassembly and reassembly, or inadequate inspection and maintenance by persons other than TLV or TLV group company personnel, or service representatives authorized by TLV; or
4. disasters or forces of nature or Acts of God; or
5. abuse, abnormal use, accidents or any other cause beyond the control of TLV, TII or TLV group companies; or
6. improper storage, maintenance or repair; or
7. operation of the Products not in accordance with instructions issued with the Products or with accepted industry practices; or
8. use for a purpose or in a manner for which the Products were not intended; or
9. use of the Products in a manner inconsistent with the Specifications; or
10. use of the Products with Hazardous Fluids (fluids other than steam, air, water, nitrogen, carbon dioxide and inert gases (helium, neon, argon, krypton, xenon and radon)); or
11. failure to follow the instructions contained in the TLV Instruction Manual for the Product.

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This warranty is effective for a period of one (1) year after delivery of Products to the first end user. Notwithstanding the foregoing, asserting a claim under this warranty must be brought within three (3) years after the date of delivery to the initial buyer if not sold initially to the first end user.

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DESCRIPTION OF THE CLAIMED DEFECT AND HOW AND WHEN THE CLAIMED DEFECTIVE PRODUCT WAS USED; AND (b) THE CLAIMED DEFECTIVE PRODUCT AND A COPY OF THE PURCHASE INVOICE IS RETURNED TO THE SELLER, FREIGHT AND TRANSPORTATION COSTS PREPAID, UNDER A RETURN MATERIAL AUTHORIZATION AND TRACKING NUMBER ISSUED BY THE SELLER. ALL LABOR COSTS, SHIPPING COSTS, AND TRANSPORTATION COSTS ASSOCIATED WITH THE RETURN OR REPLACEMENT OF THE CLAIMED DEFECTIVE PRODUCT ARE SOLELY THE RESPONSIBILITY OF BUYER OR THE FIRST END USER. THE SELLER RESERVES THE RIGHT TO INSPECT ON THE FIRST END USER'S SITE ANY PRODUCTS CLAIMED TO BE DEFECTIVE BEFORE ISSUING A RETURN MATERIAL AUTHORIZATION. SHOULD SUCH INSPECTION REVEAL, IN THE SELLER'S REASONABLE DISCRETION, THAT THE CLAIMED DEFECT IS NOT COVERED BY THIS WARRANTY, THE PARTY ASSERTING THIS WARRANTY SHALL PAY THE SELLER FOR THE TIME AND EXPENSES RELATED TO SUCH ON-SITE INSPECTION.

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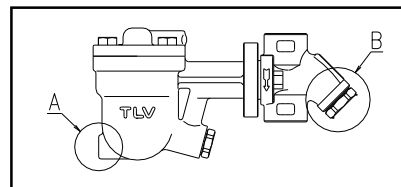
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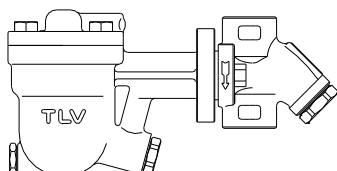
Options

The options shown below are available for this product on request.
Please compare with the product you received.



Options for Area A (standard: without drain plug)

With Drain Plug



| Part Name | Torque | | Distance Across Flats | |
|------------|--------|----------|-----------------------|-----------------------------------|
| | N·m | (lbf ft) | mm | (in) |
| Drain Plug | 35 | (26) | 21 | (¹³ / ₁₆) |

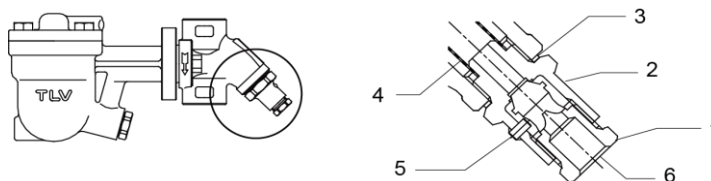
(1 N·m ≈ 10 kg·cm)

Options for Area B (screen holder)

With Blowdown Valve (TLV-BD2)

| | |
|--|--|
| | Always wear eye protection and heat-resistant gloves when operating the blowdown valve. Failure to do so may result in burns or other injury. |
| | When operating the blowdown valve, stand to the side well clear of the outlet to avoid contact with internal fluids that will be discharged. Operate the valve slowly and surely, taking care to avoid the area from which internal fluids are discharged and any fluids deflected off piping or the ground etc. Failure to do so may result in burns or other injury. |
| | Do not tighten the BD2 valve or the BD2 valve seat in excess of the appropriate tightening torque. Over-tightening may cause breakage to threaded portions, which may cause burns, other injuries or damage. |
| | Do not excessively loosen the BD2 valve when opening the blowdown valve. The valve stopper pin installed to prevent the BD2 valve from being removed may break and internal pressure may result in the BD2 valve being blown off, leading to injuries, damage and fluid discharge, causing burns. |

Configuration



| No. | Name |
|-----|--------------------------------|
| 1 | BD2 Valve |
| 2 | BD2 Valve Seat (Screen Holder) |
| 3 | Screen Holder Gasket |
| 4 | Screen |
| 5 | Valve Stopper Pin |
| 6 | Discharge Hole |

TLV Blowdown Valve: BD2

The BD2 blowdown valve, installed in the screen area of the connector body, uses the trap's internal pressure to blow any condensate, steam, dirt or scale accumulated around the screen area out to atmosphere.

BD2 Blowdown Valve Operation

1. The BD2 valve is in the closed position when the BD2 is shipped from the factory. Before attempting to operate the BD2, reconfirm that the BD2 valve is still in the closed position. Locate the blow outlet and, during operation, stand to the side and well clear of it, as the jet of condensate or steam could cause burns.
2. Remain in the area the entire time the BD2 valve is in the open position. Before opening the BD2 valve, grip the BD2 valve seat with a wrench and hold firmly in place so that it will not rotate when the BD2 valve is loosened. Grip the BD2 valve with another wrench and slowly loosen. Condensate and steam will discharge from the blow outlet in a jet stream. Be careful not to loosen the BD2 valve so far that it becomes removed from the BD2 valve seat. (If the valve stopper pin becomes damaged, large quantities of steam will be discharged in a jet stream.)
3. Close the BD2 valve until the flow of fluid completely stops. If the flow of fluid does not stop, re-open the BD2 valve (as in step “2”) to blow out any scale or dirt that may be caught in the BD2. Re-tighten the BD2 valve until the flow of fluid stops completely.

| Tightening Torques and Distance Across Flats | | | | |
|--|--------|----------|-----------------------|-----------------------------------|
| Part | Torque | | Distance Across Flats | |
| | N·m | (lbf·ft) | mm | (in) |
| BD2 Valve 1 | 30 | (22) | 17 | (²¹ / ₃₂) |
| BD2 Valve Seat (Screen Holder) 2 | 150 | (110) | 38 | (1 ¹ / ₂) |

NOTE: Avoid the use of excessive tightening torques, as threaded parts may become damaged. (1 N·m ≈ 10 kg·cm)