



CLEAN STEAM DIRECT-ACTING PRESSURE REDUCING VALVE

MODEL DR8-P/DR8-EP

COMPACT STAINLESS STEEL DIRECT-ACTING PRV FOR CLEAN STEAM

Features

Compact pressure reducing valve for use on autoclaves, sterilizers, humidifiers, etc. in the pharmaceutical, medical, food and other industries.

1. Wetted parts are stainless steel and USP or FDA compliant rubber or resin with high durability and corrosion resistance for long service life.
2. Double-guided valve for stable operation.
3. Internal buff-polishing with an additional interior and exterior electro-polish option to 0.4 μm Ra for improved resistance to bacterial growth.
4. Easy to operate and adjust.
5. Easy access to internal parts simplifies cleaning and reduces maintenance cost.
6. High flow rate for its class.



Specifications

Model		DR8-3P	DR8-6P	DR8-3EP*	DR8-6EP*
Connection		Clamp End			
Size		15, 20, 25, 38 mm (ISO)		½", ¾", 1", 1½" (ASME-BPE)	
Maximum Operating Pressure (MPaG)		PMO	0.8		
Maximum Operating Temperature (°C)		TMO	175		
Primary Pressure Range (MPaG)		0.2 to 0.4	0.4 to 0.8	0.2 to 0.4	0.4 to 0.8
Adjustable Pressure Range (MPaG)		0.018 to 0.3	0.27 to 0.6	0.018 to 0.3	0.27 to 0.6
Secondary pressure must not exceed 75% of primary pressure					
Minimum Adjustable Flow Rate		20 kg/h or more			
Finishing	Internal	0.8 µm Ra Buff-polished		Buff-polished then 0.4 µm Ra electro-polished	
	External	Electro-polished			
Applicable Fluid**		Steam			

* Option ** Do not use for toxic, flammable, or otherwise hazardous fluids.

1 MPa = 10.197 kg/cm²

PRESSURE SHELL DESIGN CONDITIONS (NOT OPERATING CONDITIONS): Maximum Allowable Pressure (MPaG) PMA: 1.0
Maximum Allowable Temperature (°C) TMA: 185
Minimum Allowable Temperature (°C): -40

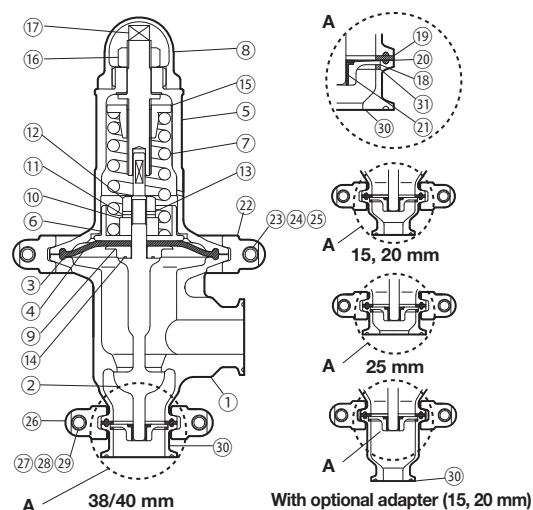
CAUTION To avoid abnormal operation, accidents or serious injury, DO NOT use this product outside of the specification range. Local regulations may restrict the use of this product to below the conditions quoted.

No.	Description	Material	JIS	ASTM/AISI ¹⁾
①	Body	Forged Stainless Steel	—	A182/A182M Gr.F316L
② ^V	Valve	Stainless Steel	SUS316L	AISI316L
③ ^D	Diaphragm	Silicone Rubber ²⁾	—	—
④ ^D	Protective Sheet	Fluorine Resin ²⁾	PTFE	—
⑤	Spring Housing	Forged Stainless Steel	—	A182/A182M Gr.F316L
⑥	Upper Diaphragm Retainer	Stainless Steel	SUS316L	AISI316L
⑦	Coil Spring	Stainless Steel	SUS304	AISI304
⑧	Cap	Cast Stainless Steel	—	A351/A351M Gr.CF3M
⑨	Lower Diaphragm Retainer	Stainless Steel	SUS316L	AISI316L
⑩	Spacer	Stainless Steel	SUS303	AISI303
⑪	Spring Washer	Stainless Steel	SUS304	AISI304
⑫	Locknut	Stainless Steel	SUS304	AISI304
⑬	Plain Washer	Stainless Steel	SUS304	AISI304
⑭ ^{MDV}	Retainer Gasket	High-performance Fluorine Resin ²⁾	PTFE	—
⑮	Spring Retainer	Stainless Steel	SUS304	AISI304
⑯	Locknut	Stainless Steel	SUS304	AISI304
⑰	Adjustment Screw	Stainless Steel	SUS420F	AISI420F
⑱ ^G	Valve Guide	Cast Stainless Steel	SUS316L	AISI316L
⑲ ^{MVG}	Inlet Clamp Gasket	High-performance Fluorine Resin ²⁾	PTFE	—
⑳ ^G	Snap Ring	Stainless Steel	SUS316	AISI316
㉑ ^G	Slide Bearing	Polymer Resin ²⁾	—	—
㉒	Body Clamp	Cast Stainless Steel	—	A351/A351M Gr.CF8
㉓	Body Clamp Bolt ³⁾	Stainless Steel	—	—
㉔	Body Clamp Nut ³⁾	Stainless Steel	—	—
㉕	Spring Washer ³⁾	Stainless Steel	—	—
㉖	Inlet Clamp ³⁾	Cast Stainless Steel	—	A351/A351M Gr.CF8
㉗	Inlet Clamp Bolt ³⁾	Stainless Steel	—	—
㉘	Inlet Clamp Nut ³⁾	Stainless Steel	—	—
㉙	Spring Washer ³⁾	Stainless Steel	—	—
㉚	Adapter	Stainless Steel	SUS316L	AISI316L
㉛ ^{MVG}	Valve Guide Gasket	High-performance Fluorine Resin ²⁾	PTFE	—

¹⁾ Equivalent ²⁾ USP or PFDA compliant material. See the table above-right for details. ³⁾ Shown on reverse
Replacement kits available: (M) maintenance parts, (D) diaphragm repair parts,
(V) valve repair parts, (G) valve guide repair parts

Parts with USP/FDA Compliant Materials		Standard	
		USP	FDA*
⑭	Retainer Gasket	High-performance Fluorine Resin	—
③	Diaphragm	Silicone Rubber	Class VI
④	Protective Sheet	Fluorine Resin	—
㉑	Slide Bearing	Polymer Resin	A
⑲	Inlet Clamp Gasket	High-performance Fluorine Resin	Class VI

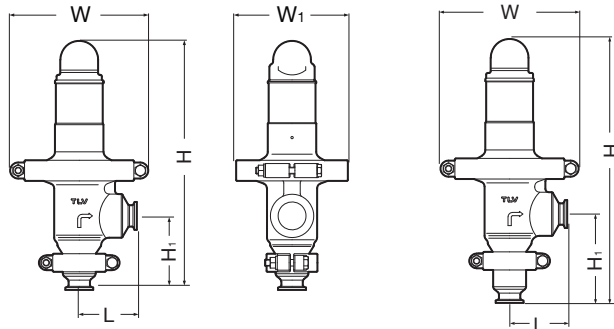
* FDA: A: 21 CFR 177.2415



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Dimensions

● DR8-P/DR8-EP Clamp End



With optional adapter
(15, 20 mm)

DR8-P/DR8-EP Clamp End* (mm)

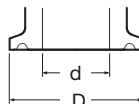
Size	L	H**	H ₁	W**	φ W ₁ **	Weight (kg)
15 [½"]	70	305	90	170	135	4.9
20 [¾"]	(70)	(325)	(108)	(170)		
25 [1"]	70	295	80	170		
38 [1½"]						

* ISO 2852 Clamp / ISO 2037 Tube or ASME-BPE (Tri-Clamp compatible)

** Approximate dimensions

[] ASME-BPE (Tri-Clamp compatible)

() With optional adapter



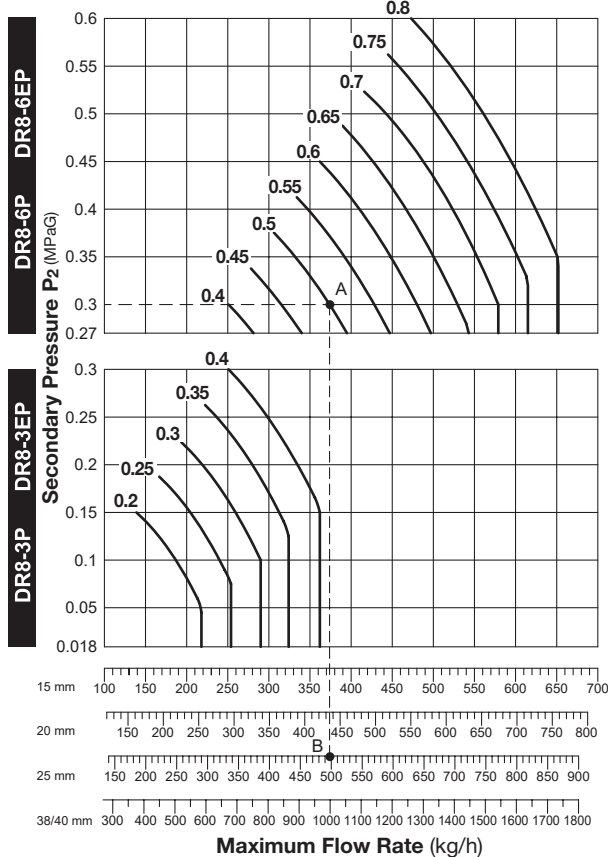
Clamp End Dimensions (mm)

Size	φ d	φ D
15 [½"]	15.2 [9.4]	34
20 [¾"]	19.3 [15.75]	[25]
25 [1"]	22.6 [22.1]	50.5
40 [1½"]	35.6 [34.8]	

[] ASME-BPE (Tri-Clamp compatible)

Sizing Chart and Flow Graph (Max. Flow Rate)

Primary Pressure P₁ (MPaG)



Sizing Example

For a primary pressure of 0.5 MPaG, a set pressure of 0.3 MPaG, and a maximum saturated steam flow rate of 450 kg/h, select an appropriate size.

Locate point A, where the primary pressure (P₁ = 0.5 MPaG)

intersects the set pressure (P₂ = 0.3 MPaG).

Move straight down from point A until reaching a size with a rated flow rate exceeding the desired flow rate. This first occurs at point B on the 25 mm flow rate line.

- The 25 mm size should be selected.

- For a primary pressure of 0.5 MPaG, model DR8-6P or DR8-6EP should be selected (see the adjustable pressure range information given in the specifications (overleaf)).

Cv Values

Size (mm)	15	20	25	38/40
Cv (US)	6	7	8	16
Cv (UK)	5	5.8	6.7	13.3
Kvs (DIN)	5.1	6	6.8	13.7

Cv & Kvs values are for maximum flow

Manufacturer

TLV® CO., LTD.

Kakogawa, Japan

is approved by LRQA Ltd. to ISO 9001/14001

ISO 9001
ISO 14001

