# TLV. PROCESS FLOAT STEAM TRAP

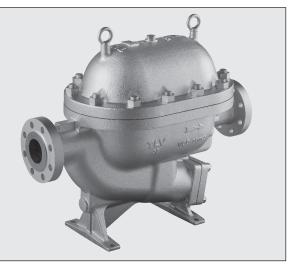
## MODEL JLH15

### HIGH-CAPACITY STEEL FLOAT STEAM TRAP WITH THERMOSTATIC AIR VENTING

#### **Features**

Extremely durable, inline-repairable, compact float trap with thermostatic air venting for large process or heating equipment.

- Double-seated valve with heat-treat hardened valve seat and valve head provides continuous, smooth, low-velocity condensate discharge as process loads vary.
- 2. Self-aligning valve mechanism with stainless steel internals minimizes wear.
- 3. Thermostatic bimetal air vent valve vents air automatically for rapid startup.
- 4. Easy, inline access to internal parts simplifies cleaning and reduces maintenance costs.
- 5. High-quality stainless steel internals and hardened valve surfaces ensure reliability.
- 6. The built-in screen eliminates the need for an external strainer.



### **Specifications**

| Model                               |      | JLH15   |
|-------------------------------------|------|---------|
| Connection                          |      | Flanged |
| Size (mm)                           |      | 80      |
| Orifice No.                         |      | 50      |
| Maximum Operating Pressure (MPaG)   | PMO  | 5.0     |
| Maximum Differential Pressure (MPa) | ΔPMX | 5.0     |
| Minimum Operating Pressure (MPaG)   |      | 0.01    |
| Maximum Operating Temperature (°C)  | ТМО  | 425     |

PRESSURE SHELL DESIGN CONDITIONS (NOT OPERATING CONDITIONS):

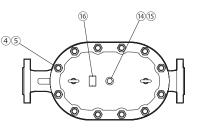
1 MPa = 10.197 kg/cm<sup>2</sup>

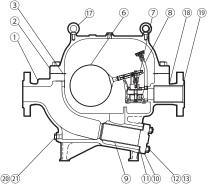
Maximum Allowable Pressure (MPaG) PMA: 5.0

Maximum Allowable Temperature (°C) TMA: 425

**CAUTION** To avoid abnormal operation, accidents or serious injury, DO NOT use this product outside of the specification range. Local regulations may restrict the use of this product to below the conditions quoted.

| No.              | Description                    | Material                                 | JIS         | ASTM/AISI*                     |  |
|------------------|--------------------------------|--|-------------|--------------------------------|--|
| 1)               | Body                           | Cast Steel                               | _           | A216/A216M Gr.WCB              |  |
| 2)               | Cover                          | Cast Steel                               | _           | A216/A216M Gr.WCB              |  |
| 3)MR             | Cover Gasket                   | Graphite/Stainless Steel                 | -/SUS316L   | -/AISI316L                     |  |
| 4)               | Cover Bolt                     | Alloy Steel                              | _           | A193/A193M Gr.B16              |  |
| 5)               | Cover Nut                      | Carbon Steel                             | _           | A194/A194M Gr.2H               |  |
| 6)FR             | Float/Lever Unit               | Stainless Steel/<br>Cast Stainless Steel | SUS316L/    | AISI316L/<br>A351/A351M Gr.CF8 |  |
| 7) <sup>MR</sup> | Trap Unit<br>(Main Valve Unit) | Stainless Steel/<br>Cast Stainless Steel | SUS304/     | AISI304/<br>A743/A743M Gr.CA40 |  |
| 8)R              | Air Vent Unit                  | Stainless Steel                          | SUS304/420F | AISI304/420F                   |  |
| 9)R              | Screen                         | Stainless Steel                          | SUS304      | AISI304                        |  |
| 10               | Screen Holder                  | Cast Steel                               | _           | A216/A216M Gr.WCB              |  |
| 11)MR            | Screen Holder Gasket           | Graphite/Stainless Steel                 | -/SUS304    | -/AISI304                      |  |
| 12)              | Screen Holder Bolt             | Cast Steel                               | _           | A193/A193M Gr.B16              |  |
| 13)              | Screen Holder Nut              | Carbon Steel                             | _           | A194/A194M Gr.2H               |  |
| 4)               | Cover Plug                     | Carbon Steel                             | _           | A105/A105M                     |  |
| 5)M              | Cover Plug Gasket              | Stainless Steel                          | SUYP        | AISI1010                       |  |
| 16               | Nameplate                      | Stainless Steel                          | SUS304      | AISI304                        |  |
| 17)              | Eye Bolt                       | Stainless Steel                          | SS400       | A307 Gr.B                      |  |
| 18)              | Outlet Pipe                    | Stainless Steel                          | SUS304      | AISI304                        |  |
| 9                | Snap Ring                      | Stainless Steel                          | SUS304      | AISI304                        |  |
| 20               | Drain Plug                     | Carbon Steel                             | _           | A105/A105M                     |  |
| 21)M             | Drain Plug Gasket              | Stainless Steel                          | SUYP        | AISI1010                       |  |





\* Equivalent

Replacement kits available: (M) maintenance parts, (R) repair parts, (F) float

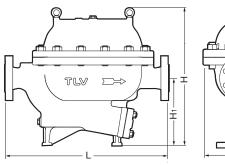
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### **Dimensions**

#### • JLH15 Flanged

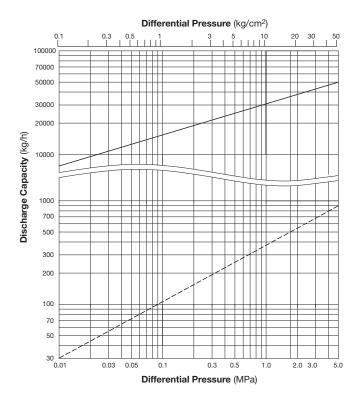


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| JLH15 Flanged (mm) |                                |     |     |     |     |                |  |  |  |  |
|--------------------|--------------------------------|-----|-----|-----|-----|----------------|--|--|--|--|
| Size               | L<br>ASME Class<br>300RF 600RF |     | Н   | H1  | w   | Weight<br>(kg) |  |  |  |  |
| 80                 | 850                            | 850 | 725 | 350 | 408 | 220            |  |  |  |  |

ther standards available, but length and weight may vary

### **Discharge Capacity**



-: Maximum capacity

- ----: Minimum amount of condensate required to prevent steam leakage.
- Line numbers within the graph refer to orifice numbers.
  Differential pressure is the difference between the inlet and outlet pressure of the trap.
- 3. Capacities are based on continuous discharge of condensate 6 °C below saturated steam temperature.
- 4. Recommended safety factor: at least 1.5.



DO NOT use this product under conditions that exceed maximum differential pressure, as condensate backup will occur!

