

SURPLUSSING VALVE FOR STEAM

MODEL SP-COSR-16 DUCTILE CAST IRON

SELF-ACTUATED PRIMARY PRESSURE CONTROL VALVE

Features

Pilot operated surplussing valve to rapidly and accurately release excess pressure from steam equipment. Also ideal for controlling the pressure of flash steam recovery systems.

- 1. Self-aligning and shock-absorbing spherical piston ensures high accuracy of control.
- Proportional Regulation with very small P-Offset.
- 3. Pilot valve protected by fine mesh screen.
- 4. Internal pressure sensing channel makes external sensing line unnecessary.
- 5. Wide pressure setting range with one adjustment spring.
- 6. Major internal components made of stainless steel.



Specifications

Model		SP-COSR-16		
Connection		Flanged		
Size		DN 15, 20, 25, 32, 40, 50		
Body Material		Ductile Cast Iron (GGG40.3)		
Maximum Operating Pressure (barg)	PMO	16		
Maximum Operating Temperature (°C)	TMO	220		
Minimum Adjustable Flow Rate		5% of Rated Flow Rate		
Pressure Setting Range (barg)		1 – 10		
Valve Seat Leak Rate		Less than 0.05% of Rated Flow Rate		
Shutoff Pressure (barg)		max. 0.2		
Offset (bar)		max. 0.3		

PRESSURE SHELL DESIGN CONDITIONS (NOT OPERATING CONDITIONS): Maximum Allowable Pressure (barg) PMA: 21

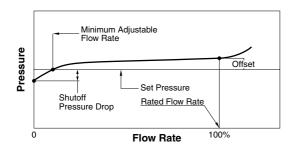
Maximum Allowable Temperature (°C) TMA: 22

1 bar = 0.1 MPa



To avoid abnormal operation, accidents or serious injury, DO NOT use this product outside of the specification range. Local regulations may restrict the use of this product to below the conditions quoted.

Flow Characteristics

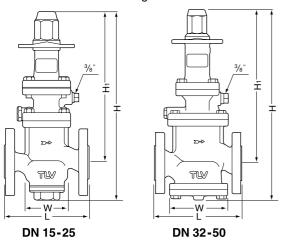




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Dimensions

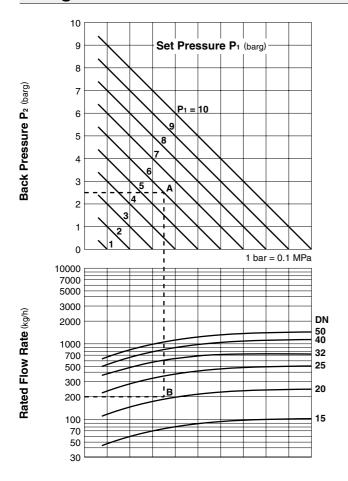
● SP-COSR-16 Flanged



SP-CC	Flanged	(mm)			
DN	L DIN 2501 PN25/40	Н	H ₁	W	Weight (kg)
15	130	392	320	93	10
20	150				11
25	160		317		13
32	180	427	337	126	19
40	200				20
50	230	447	350	157	27

Other standards available, but length and weight may vary

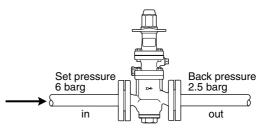
Sizing Charts



Sizing Example

For back pressure of 2.5 barg, set pressure of 6 barg and saturated steam flow rate of 200 kg/h, select an appropriate size.

Locate intersecting point A of 6 barg and 2.5 barg in the upper graph and go down until 200 kg/h, point B in the lower graph is reached. Since point B is located between DN 20 and DN 25, the larger size, DN 25 should be chosen.



Manufacturer
TLV CO., LTD.
Kakogawa, Japan
is approved by IRIQA Ltd. to ISO 9001/14001

ISO 9001/ISO 14001



